



Precision Liquid Fertilizer Systems



AgXcel GX8 Dual Product Liquid Rate Controller / ISOMod

SYSTEM MANUAL

AgXcel GX8 LRC ISOMod

SYSTEM MANUAL

The AgXcel GX8 LRC ISOMod is a full-featured ISOBUS-ready automatic rate controller system. It is designed to connect to systems using ISOBUS, a standardized protocol for electronic communication between implements, tractors and computers (ISO 11783). The installation of the AgXcel GX8 LRC ISOMod system will vary depending on your equipment. Please take time to familiarize yourself with this manual and the actual components before beginning installation. Following the procedures described in this manual will help ensure proper performance and avoid problems or questions once you are in the field. Please read the manual carefully and follow the instructions that apply to your usage. If you do encounter a problem that cannot be corrected by reviewing this manual, consult your dealer or distributor, or contact a AgXcel technician for assistance.

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At AgXcel, we believe a product that delivers quality and performance at a low cost is what is needed to help today's operator and the operator of the future compete in the world market. It is our goal to provide operators with a line of electronic equipment that will help build and maintain an efficient and profitable operation that can be passed on to future generations.

We thank you for your purchase and hope that we can be of service to you in the future.

WARNING!!

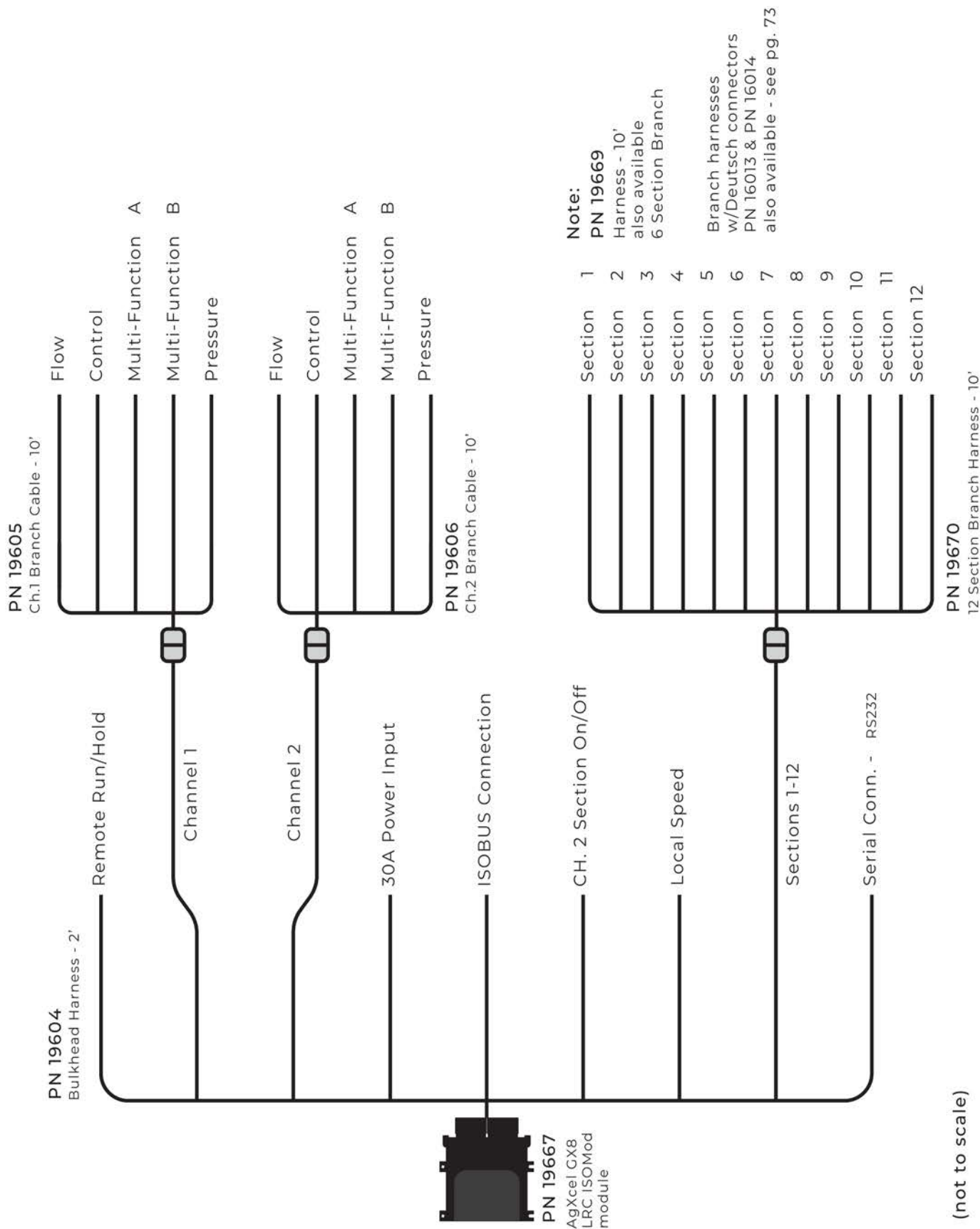
The AgXcel GX8 LRC ISOMod can be used to control and apply hazardous chemicals. Exposure to hazardous chemicals can result in illness, severe injury, or death. Hazardous chemicals include insecticides, pesticides, herbicides, fungicides, and fertilizers. Material Safety Data Sheets (MSDS) provide specific details on chemical products: physical and health hazards, safety procedures, and emergency response techniques. Ammonia is an irritant and corrosive to the skin, eyes, respiratory tract and mucous membranes. Exposure to liquid or rapidly expanding gases may cause severe chemical burns and frostbite to the eyes, lungs and skin. Skin and respiratory related diseases could be aggravated by exposure. Follow special protection and procedure methods for hazardous materials, including protective equipment, eye protection, respiratory protection, and ventilation.

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System Overview

(2 Channel - 12 Section System shown)



Overview

Install the AgXcel GX8 LRC ISOMod and system components by following the recommended sequence of steps. Your installation may not include some of these steps; some equipment is optional and some components may already be installed. It is highly recommended that the user navigates through all the screens prior to in-field use to ensure that all settings are correct for the desired application. All installations must follow Calibration and Pre-Field System Checkout steps (6,7) to ensure safe and accurate operation of system.

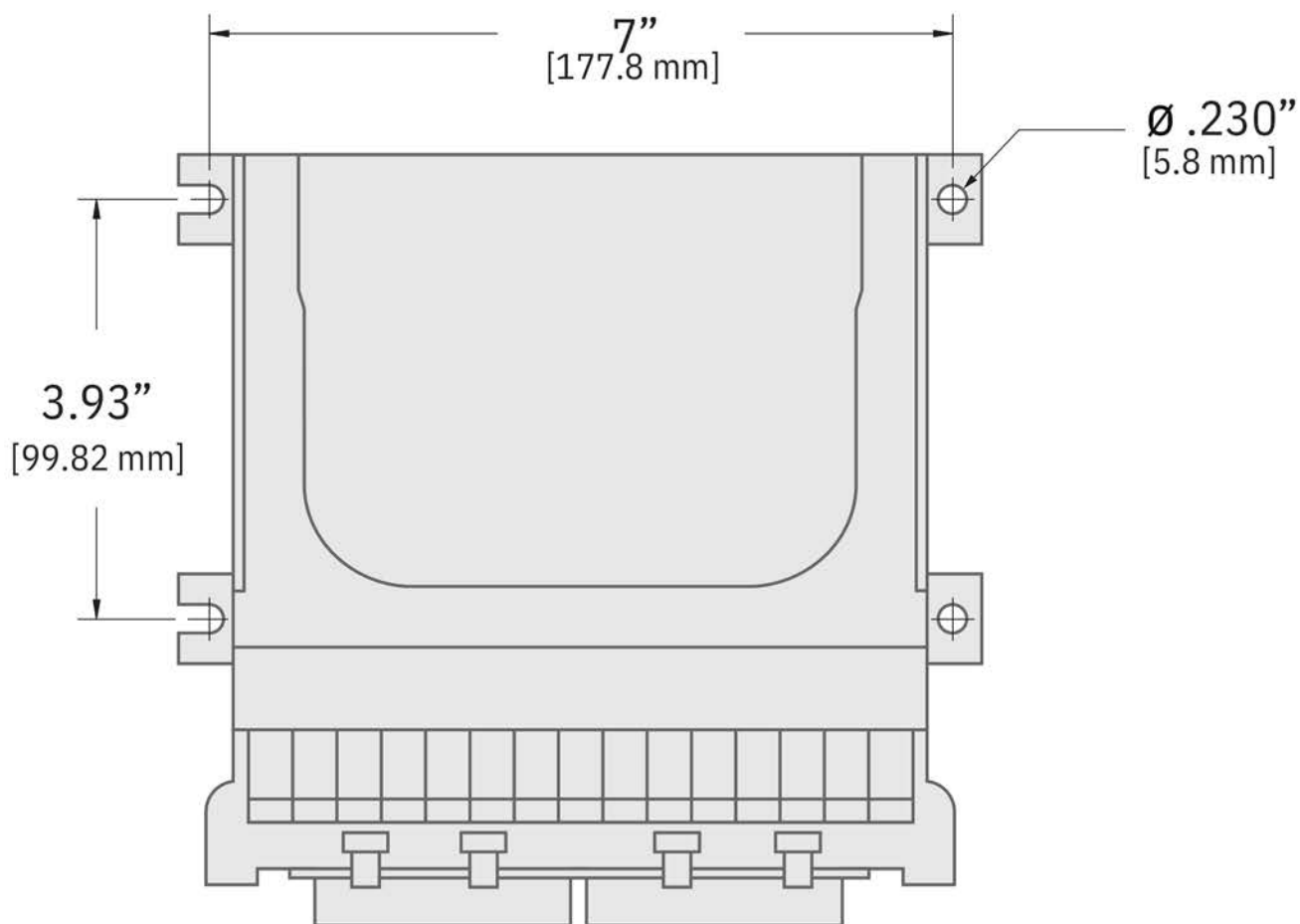
Installation Steps

1. **Mount the AgXcel GX8 LRC ISOMod.**
See page 6.
2. **Route wiring to appropriate locations on vehicle and/or implement.**
Connect wiring harness to 12VDC power, and connect wiring harness to Section Shutoff valves.
See page 7.
3. **(Optional) Mount Implement Switch and connect to system.**
See page 8.
4. **Mount Flowmeter and join to system.**
See page 11.
5. **(Optional) Mount Pressure Sensor and connect to system.**
See page 11.
6. **Calibrate AgXcel GX8 LRC ISOMod system.**
See pages 15-28
7. **Perform Pre-Field System Checkout Procedure.**
See page 32.

Installation

ISOmod Mounting

1. Select a location that is near the ISOBUS tap cable.
2. Place the ISOmod™ enclosure in location, mark holes, drill, and secure with fasteners (not included). Mounting hole centers are shown below.



Installation

Electrical Installation

This section explains how to connect your AgXcel GX8 LRC ISOMod to 12VDC power connection. The AgXcel GX8 LRC ISOMod must be connected to a 12VDC negative ground electrical system.

ROUTING HARNESS AND CABLING

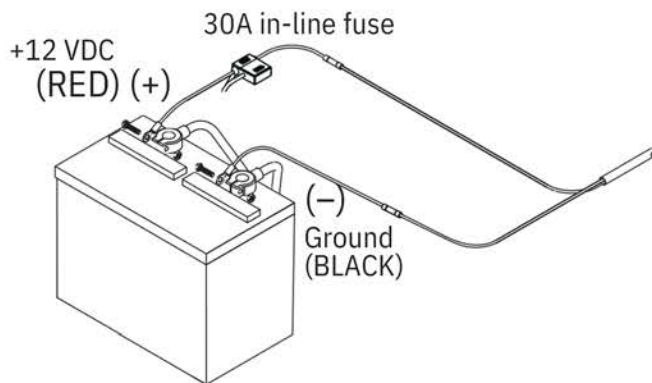
Avoid areas where the cable may be subjected to abrasion or excessive heat.

BATTERY POWER CONNECTION - PNs 19170 & 19295

1. Locate the power cable harness PN 19295 and route to the battery. 2. Insert the stripped wire ends into the corresponding wire connectors on Adapter/Fuse harness PN 19170 and crimp firmly. 3. Attach Adapter/Fuse BLACK wire ring terminal to ground, making sure there is a good metal-to-metal contact. 4. Connect Adapter/Fuse RED wire to the positive battery terminal.

Connect the power to the AgXcel GX8 LRC ISOMod by plugging the 2-pin M/P 480 tower on the power cable into the 2-pin M/P shroud on the PN 19604 Bulkhead Harness.

PN 19170



Power/Battery Connection

SECTION SHUT-OFF VALVES

The AgXcel GX8 LRC ISOMod branch harnesses PN 19670 (12-section) and PN 19669 (6-section) have connections for section valves. The wiring to each Weather Pack tower connector consists of constant +12VDC, Ground, and switched +12VDC. See diagram. For solenoid type valves, use connections **B** and **C** only. An adapter is also available from AgXcel to connect solenoid valves directly to the harness - PN 14469. Verify the wiring layout of your valves before connecting them to the AgXcel GX8 LRC ISOMod system. Please refer to original valve documentation or contact valve manufacturer if you are unsure of the correct wiring configuration.

RED	A	3-Pin Weather Pack Tower Connector	Constant +12VDC
BLACK	B		Ground
WHITE	C		Switched +12VDC (Signal)

Example Section Valve Connection

Installation

Optional Equipment Speed Sensor Options

The AgXcel GX8 LRC ISOMod must have access to a speed signal to utilize its calculating function. In most instances, the AgXcel GX8 LRC ISOMod will read speed information from the ISOBUS. The system default setting is **Remote** - ISOBUS speed signal. Select **Local** to use a speed sensor connected directly to the AgXcel GX8 LRC ISOMod wiring harness.

Some possible options for **Local** speed signal are listed below:

AgXcel Astro Series or other GPS Speed Sensor Interfaces

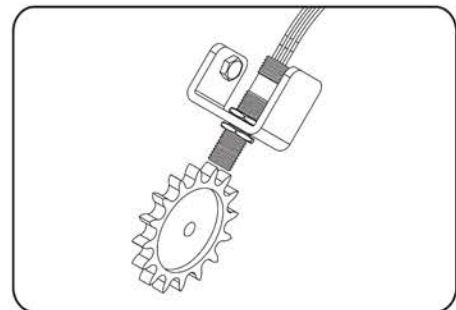
The AgXcel GX8 LRC ISOMod is designed to connect to the AgXcel Astro series speed sensors, Astro II or Astro 5. Other brand GPS speed sensors that output a pulsed signal may also work with the system. (An adapter cable may be required.)

Magnetic Wheel Sensor (available from AgXcel)

This system uses magnets attached to a wheel hub or drive shaft and a hall-effect sensor. The movement of the magnets near the sensor creates an electrical pulse which the console uses as a speed input. The system must be carefully calibrated to ensure accurate readings.

Proximity Sensor

AgXcel also offers a proximity sensor - P/N 01554 Gear tooth sensor kit. It is useful in situations where it is impractical or inadvisable to use a flowmeter to monitor flow of material. It can also serve as a Speed sensor. The 01554 Gear tooth sensor responds to the close presence of ferrous metals and sends a signal to the console via the Flow or Speed connection. The recommended air gap between sensor and moving part is 1/16" (tip: use a U.S. dime as a gauge).

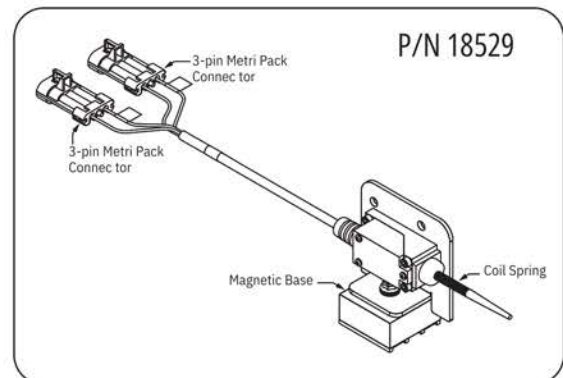


Implement Switches

AgXcel offers two options for automatically controlling the operation of the AgXcel GX8 LRC ISOMod system. Both solutions mount directly to your implement and control run/hold as the machine is operated. Installation locations vary by the type of machinery used. Both types of Implement Switch join to the Remote Run/Hold connection on the Bulkhead Harness.

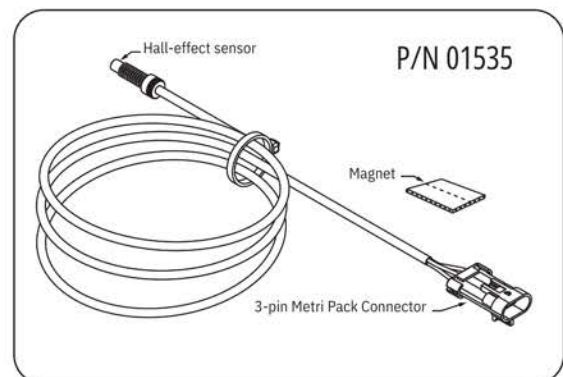
Whisker Switch Assy.- P/N 18529

Simply mount the Whisker Switch Assembly near a moving part of an operating mechanism on your implement (additional extension cables may be needed). The switch is wired Normally Open; the default polarity for the AgXcel GX8 LRC ISOMod circuit is preset to "Closed". Pressure on the switch tip causes the system to "Hold". See illustration. The polarity setting can be accessed in the Implement Switch section in Configuration B - Run=Switch.



Remote Run/Hold Sensor Kit- P/N 01535

The Remote Run/Hold Sensor consists of a Hall-effect proximity sensor and a magnet. Mount the sensor near a moving part of an operating mechanism on your implement; mount the magnet on the moving part (additional extension cables may be needed). The sensor is wired Normally Open; the default polarity for the AgXcel GX8 LRC ISOMod Run/Hold circuit is preset to "Closed". Moving the magnet close to the sensor tip causes the system to "Hold". See illustration. The polarity setting can be accessed in the Implement Switch section in Configuration B - Run=Switch. .

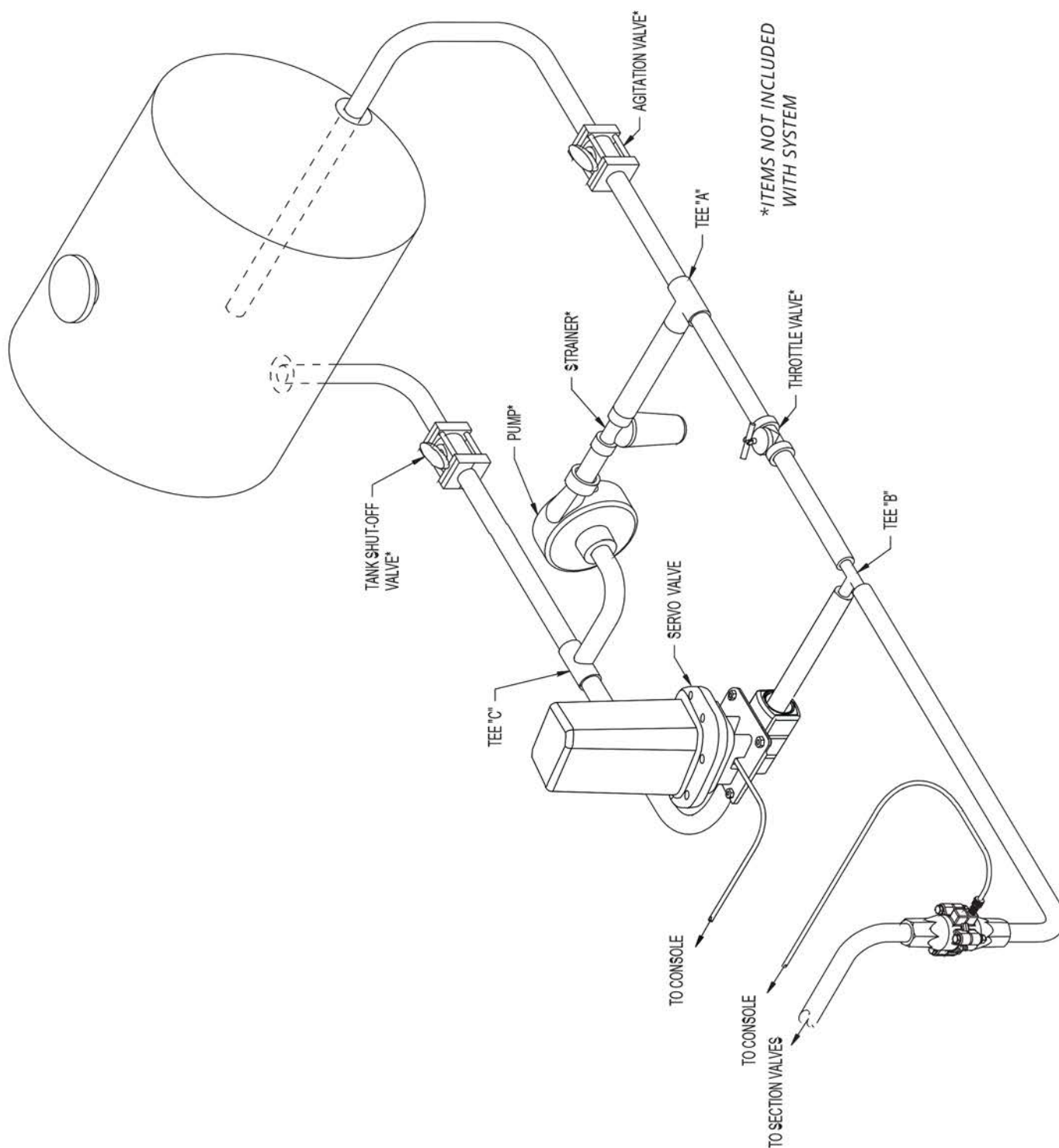


Contact a AgXcel dealer or distributor for more information on optional accessories. 877-218-1981

Installation

AgXcel GX8 LRC ISOMod Plumbing Overview

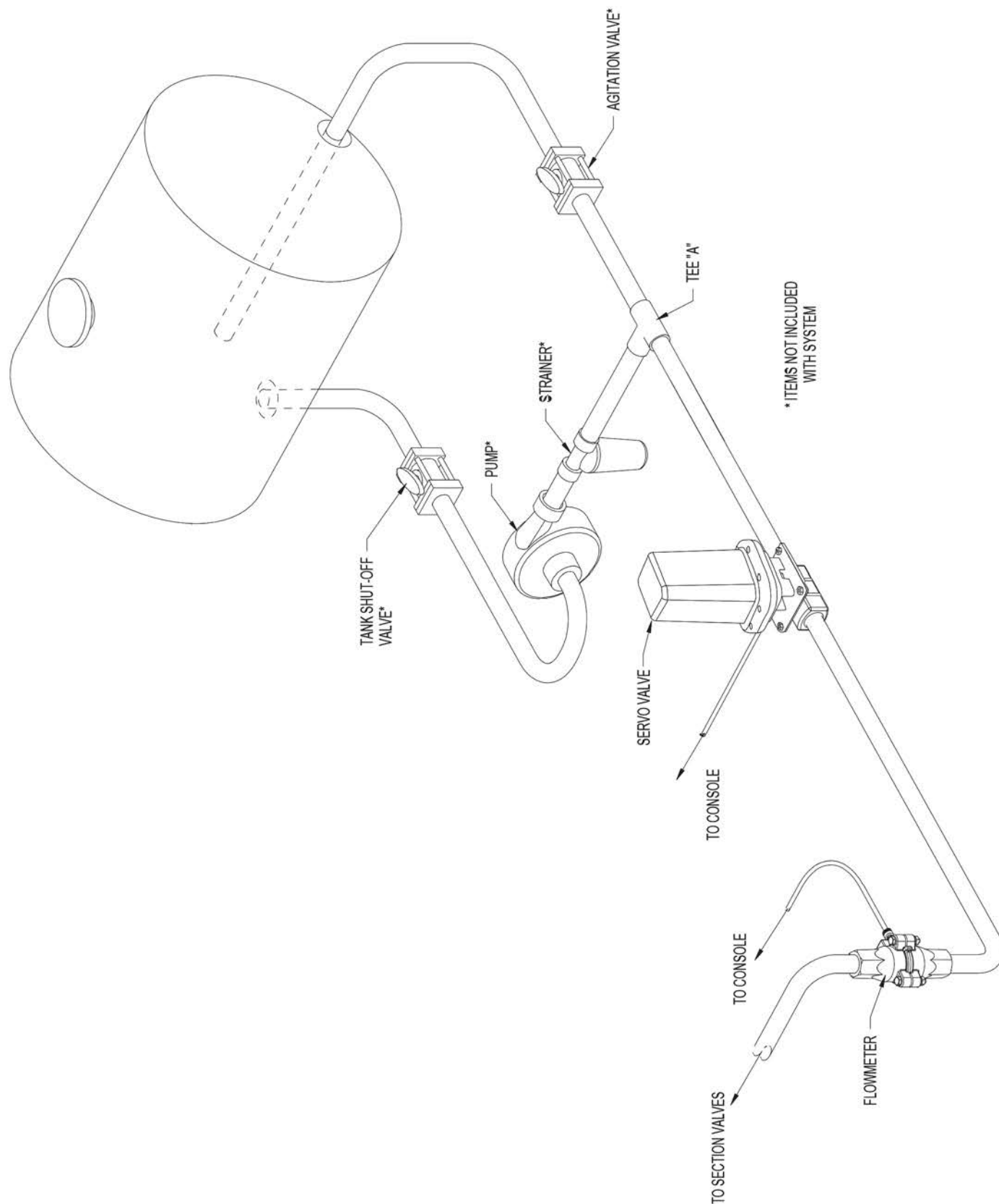
Bypass Configuration - Flow through servo bypasses flowmeter



Installation

AgXcel GX8 LRC ISOMod Plumbing Overview

In-Line Configuration - Flow through servo is inline with flowmeter



Installation

System Components

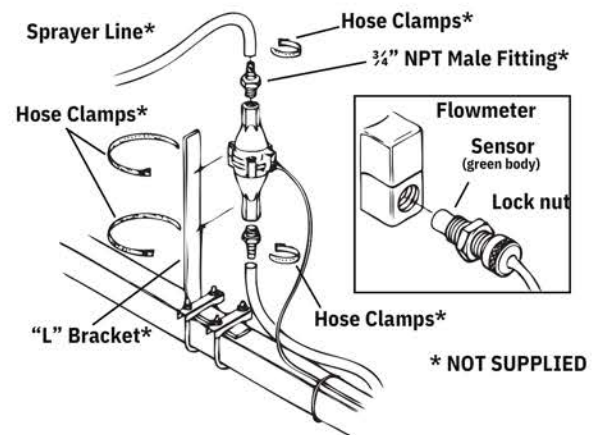
Installing Flowmeter

The flowmeter must be installed in the main line after any strainers, return lines, or valves. Securely mount flowmeter in an area away from intense vibration. A vertical installation with flow entering the bottom is preferred, especially at rates below 5 gallons per minute. See illustration. Other orientations are sufficient providing the flowmeter remains full of fluid. To avoid erratic flow readings allow a minimum of 6" of straight tubing at the flowmeter input and output. If installation constraints don't allow this keep bends as gentle as possible. AgXcel flow meters are bidirectional (exception: green plastic turbine and mag flowmeters are one direction only). Flipping the flowmeter periodically (black nylon and stainless steel AgXcel manufactured models) to reverse the flow will greatly extend the life of the flowmeter by evening out bearing wear.

Care and Maintenance

At end of application season, thoroughly flush Flowmeter with clean water, and drain completely.

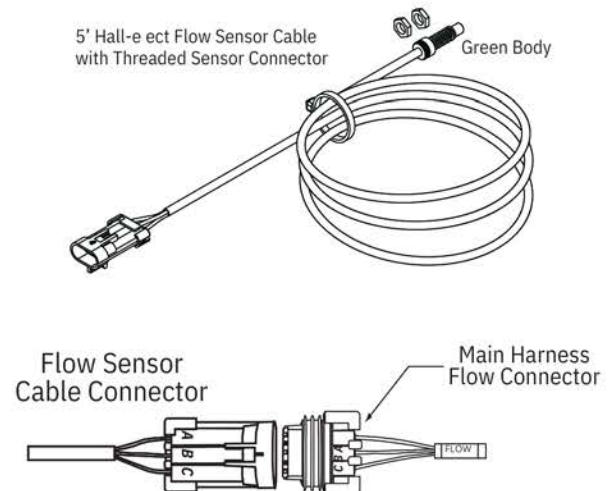
- The input pressure on the glass-filled nylon flowmeter FM750 GFN should not exceed 100 PSI (689 kpa).
- Do not expose the flowmeter to liquid temperatures exceeding 130 degrees F (55 degrees C).
- Some chemicals may damage the turbine material - Noryl GTX. If you are in doubt, contact the chemical manufacturer.



Installing Flow Sensor Cable

The flow sensor cable has a GREEN sensor body and joins the 3-pin connector on the wiring harness marked FLOW. See illustrations.

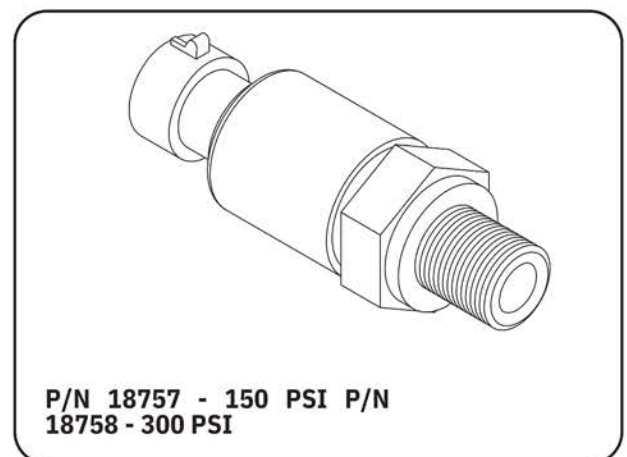
1. Screw threaded sensor into hole of flow meter until seated.
 2. Gently tighten 3/8" jam nut to secure sensor in place. Uncoil
 3. flow sensor cable and route it to wiring harness. Align
 4. connectors and press firmly together until locking tab
 5. clicks into place.
- Secure cable with plastic ties provided.



Installing Pressure Sensor (Optional)

The pressure sensor should be installed in the main line of flow as close to the section shut-off valves as possible. The sensor requires a 1/4" - 18 NPT fitting.

1. Install the sensor in the plumbing line.
2. Join the cable to the 3-pin Packard™ connector on the sensor.
3. Route the cable (and extension cables, if needed) to the console location - avoid sharp surfaces and heat sources.
4. Join the cable to the **PRESSURE** connection on the wiring harness - align connectors and press firmly together until locking tab clicks into place.

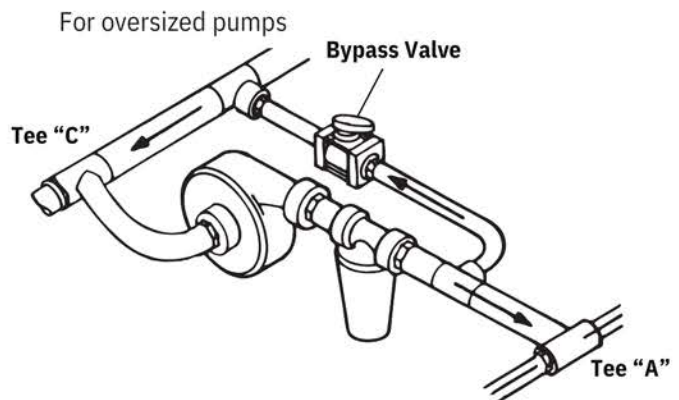


Installation

System Components

Bypass Valve

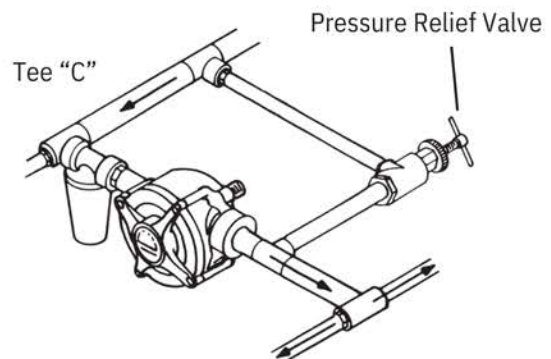
With oversized pumps, it may be necessary to install a bypass valve. This valve allows excess flow to return to the tank. This in turn reduces the pump output to the rest of the system. See illustration. **Adjustment of this valve is covered in the Pre-Field System Checkout, page 32.**



Manual Pressure Relief Valve

If you have a positive displacement pump or a cen trifugal pump capable of generating excessive pressure, you must install a pressure relief valve and adjust it to a safe max i-mum pressure. If a positive dis placement pump is operated without a pressure relief valve, pump or other plumbing components may be damaged. See illustration.

For positive displacement pumps



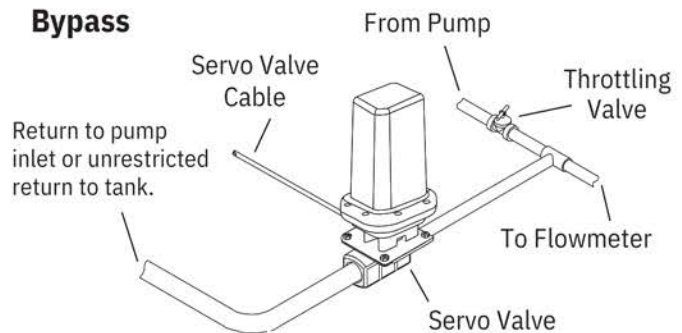
Servo, Throttling Valves

For BYPASS installations, the servo valve installs in an unrestricted return line to the inlet of the pump or directly into the tank. The console must be calibrated for bypass operation, see DC valves on page 26. **DO NOT install the servo valve closer than 12" to the flowmeter.** The servo valve has a flow direction decal on it. Make certain that the actual flow direction matches the decal on the servo valve. **DO NOT** install the servo valve in the agitation line. Slow response time and marginal operation may result. The return line should tee from the main line just after the throttling valve. See illustration. The throttling valve is used to limit the output (set maximum output) of the pump to the flowmeter and servo valve. The throttling valve is adjusted to put the servo valve in its optimal operating range. **Please refer to Pre-Field System Checkout on page 32 for proper valve adjustment procedure.**

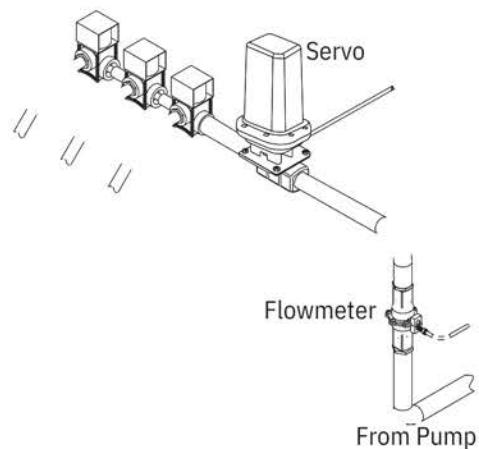
The servo valve connects directly to the 3-pin connector on the main harness. If more length is required, use a 3-pin W/P extension cable of the appropriate length.

NOTE: For Inline operation, the servo valve is installed in the main spray line as shown in illustration.

Bypass



Inline



Control Summary

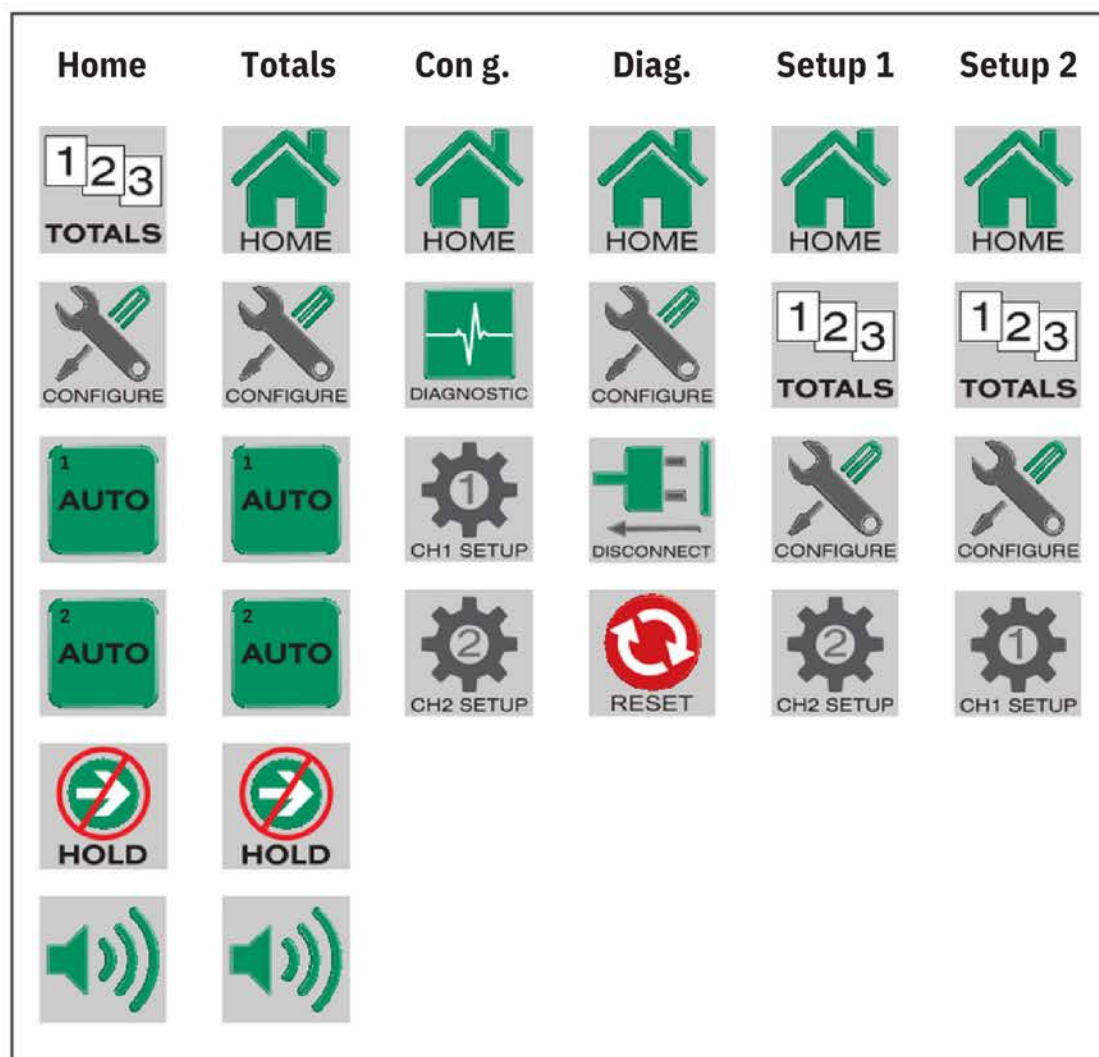
The following is an overview of the AgXcel GX8 LRC ISOMod control system. The AgXcel GX8 LRC ISOMod is a multi-section, single or dual channel controller. The controller is pre-programmed with generic default settings and needs to be setup and calibrated prior to in-field use.

On Screen Display

The AgXcel GX8 LRC ISOMod is designed to integrate into serial networks that use ISOBUS standards - ISO 11783. The appearance of the on-screen display will vary depending on the brand of Virtual Terminal that is used. The system is also designed to run along side, and in the background, with other programs on the VT. When an alarm situation happens, the AgXcel GX8 LRC ISOMod screen will pop-up to the front to allow the user to assess the situation.

Navigation Choices

The diagram below shows navigation through the control screens via keys displayed on the Virtual Terminal. Operating the AgXcel GX8 LRC ISOMod system is only possible from the Home or Totals screens (the controls on the Totals screen are limited to switching from Automatic to Manual, engaging Run/Hold switch, and controlling audible alarm volume).



Control Overview

Controls

VT Softkeys

Example:



Virtual terminal controls are displayed along the right side or bottom of the screen, in accordance with ISO standards. Depending on their function, VT softkeys navigate from screen to screen, or activate functions - Run/Hold etc.

On-screen keys

Example:



On-screen keys are controls that activate functions, directly affect numerical values, or navigate to specific setup routines.

Drop down boxes

Example:



Drop down boxes are rectangular and allow the user to choose options from a provided list.

Input Boxes

Example:



Input boxes are rectangular and allow the user to input alphanumeric values from a pop-up keypad on screen.

Check Boxes

Example:

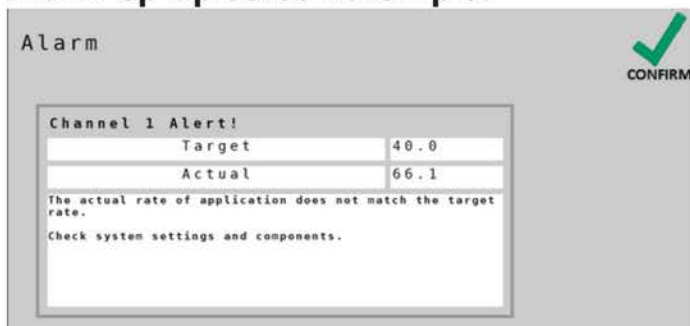


Square check boxes allow the user to activate a function. The function will remain in that state until the box is pressed again.

Alarms

If a parameter on the AgXcel GX8 LRC ISOMod system significantly exceeds, or falls short of established limits, an Alert Message similar to the one shown will appear in front. The Alert Message explains the alarm situation, gives critical information, and lists possible fixes or next steps. To clear alert message, press confirm. It is possible to return to alert message later by pressing on the flashing alarm icon.

Alert Pop-up Screen example:



Alarm Icon:



Application Modes

(setting in Config. A)

Normal Mode:

In Normal Mode, Channels 1 and 2 operate independently. Channel 1 has 12 section control switches and Channel 2 has 1 section output with switch. Both channels are controlled by the Run/Hold switch. The working parameters for Width Cal (section width) are independent of each other.

Parallel Mode:

In Parallel mode, Channels 1 and 2 operate independently but Channel 2 uses section widths defined by Channel 1. Both channels are controlled by the Run/Hold switch. See **Appendix E** for wiring diagram showing parallel mode cable connections.

Injection Mode:

Injection Mode links Channel 1 and 2 together with Channel 1 in control. It is ideal for applications where a chemical in Channel 2 is injected into a carrier (water) in Channel 1. In this mode, Channel 1 section switches control product delivery. The Width Calibration of both channels is also set by Channel 1.

Multifunction Outputs

Each channel has two electrical outputs (**A & B**) with selectable functions. The outputs are found on the Channel Setup Page/ Outputs. Outputs can be named for reference.

Definitions:

Not Used - always off.

Aux Power - always on (when ISOMod is ON).

Master - off in hold.

Run/Hold Only - on in Run - unaffected by sections.

Relief - on in hold.

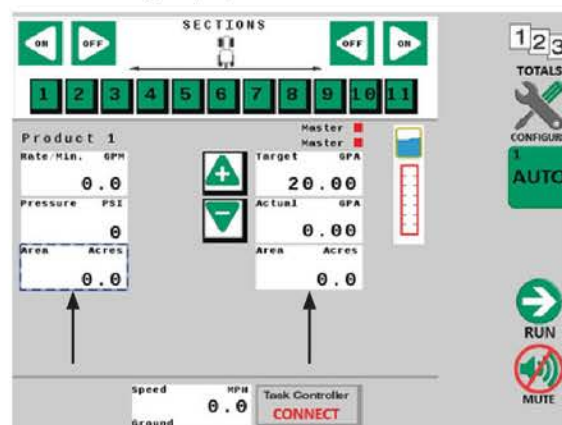
Fixed Flow (Fixed Flow Trigger) - on when the flow per minute reaches a specified fixed total flow rate.

Flush - on when Hold is detected and remains on for a specified time period.

Proportional Flow (Proportional Flow Trigger) - on when the flow per minute reaches a specified flow rate, proportional to active sections.

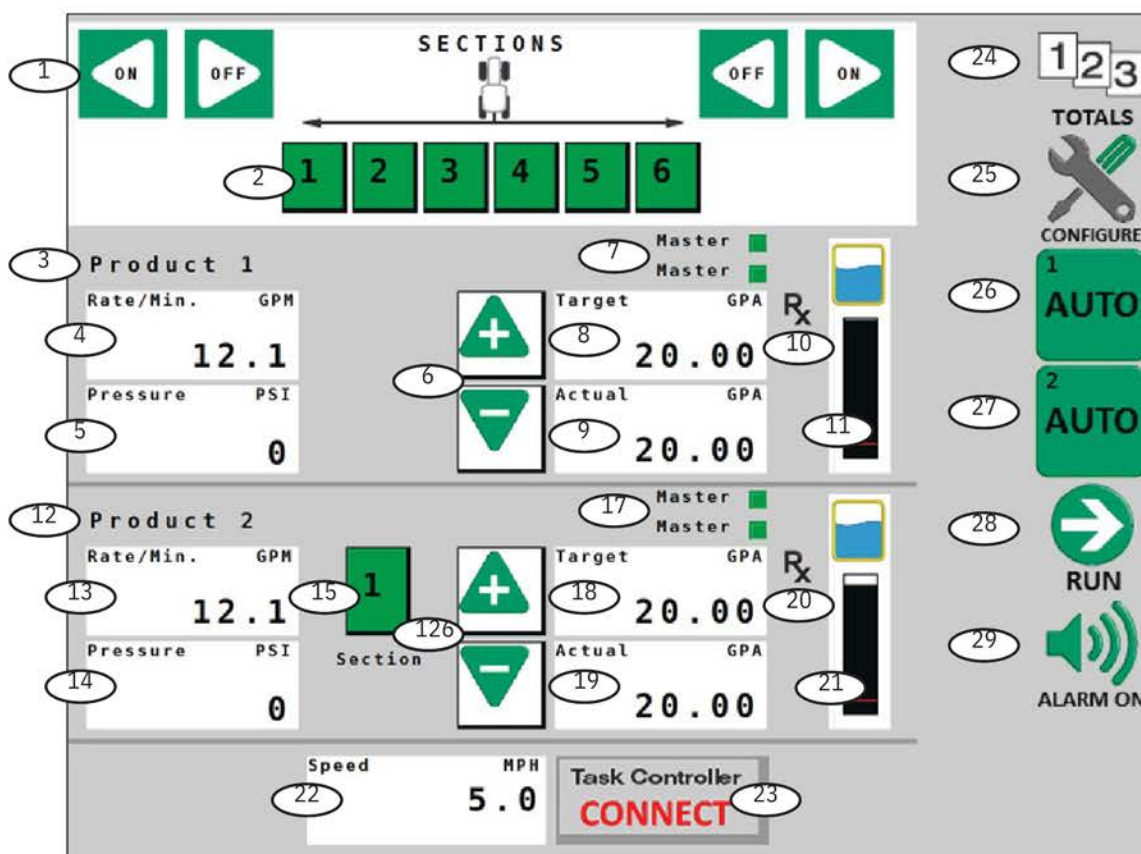
Channel Selection

Individual channels are enabled in **Setup/Operation**. If one of the 2 channels is disabled, controls for that channel are removed from the **Home** screen. In addition, the remaining active channel will expand on the Home screen, adding 2 more Information Display windows - see below. These windows can be reconfigured by selecting the window and choosing display data.



Home

This is the Home screen - the main operating screen for the AgXcel GX8 LRC ISOMod system.



1 Ch.1 Section On/Off buttons

These are the controls for Ch.1 sections activation. The sections can be toggled on/off from either direction using the on/off buttons.

2 Ch.1 Section Indicators

Sections can also be toggled by pressing directly on the numbered rectangular section indicators below the tractor image. The number of sections (and corresponding widths) is specified in **Ch. 1 Setup/Implement**. (p.24)

3 Ch.1 Product Name

Ch.1 Product name (default shown). This label can be customized in **Ch. 1 Setup/Operation**. (p.21)

4 Ch.1 Information Display

This display shows Channel 1 Rate/Minute as default. The units shown at upper right corner reflect the default unit of measure. This window can also be reconfigured by selecting the window and choosing from Pressure, Volume (data from Ch. 1 Totals Tab 1 volume), or Ch. 1 PWM Duty Cycle.

5 Ch.1 Information Display

This display shows Pressure as default. The units shown at upper right corner reflect the default unit of measure. This window can also be reconfigured by selecting the window and choosing from Rate/min., Volume (data from Ch. 1 Totals Tab 1 volume), or Ch. 1 PWM Duty Cycle.

6 Ch.1 Increase/Decrease

These on-screen keys increase (+) or decrease (-) the overall Rate of application. If channel is set to Automatic, the Increase/Decrease buttons will affect the Target Rate in preset increments. The increment of change per key press is defined in **Ch.1 Setup/Operation tab** (p.21) Default value =1. When channel is set to Manual, the Increase/Decrease buttons change the Actual rate of application based on the length of time the button is held down.

7 Ch.1 Multifunction Outputs - A & B

These indicators show when the system Multifunction Outputs are active. The default setting for both outputs is Master. This setting can be accessed, and outputs renamed, in **Ch.1 Setup/Outputs** (p.28).

8 Ch.1 Target Rate

This display shows the programmed Target Rate of the system. The target rate can be incrementally adjusted using Increase/Decrease on-screen keys. The setting for Target Rate is located in **Ch.1 Setup/Operation**. (p.21)

9 Ch. 1 Actual Applied Rate

This display shows the actual applied Rate of the system. If the Actual Applied Rate is different than the Target Rate, an alarm will pop-up to notify the operator. The Rate Alarm Threshold setting is located in **Ch.1 Setup/Alarms** tab. (p.27)

10 Prescription Control

This indicator shows when the system is under Prescription Control. This setting can be accessed in **Ch.1 Setup/Control**. (p.25) Flashes when system is in hold.

11 Ch. 1 Tank Level

This display shows the amount of liquid remaining in the tank. For Ch.1, this reading is the amount of water in the 130 gal. tank. The red line shows the approximate value of the Tank Alarm. (To enter Tank information at refill, see Totals screen, page 17.)

12 Ch.2 Product Name

Ch.2 Product name (default shown). This label can be customized in **Ch. 2 Setup/Operation**. (p.21)

13 Ch.2 Information Display

This display shows Channel 2 Rate/Minute as default. The units shown at upper right corner reflect the default unit of measure. This window can also be reconfigured by selecting the window and choosing from Pressure, Volume (data from Ch. 2 Totals Tab 1 volume), or Ch. 2 PWM Duty Cycle.

Home

14 Ch.2 Information Display

This display shows Pressure as default. The units shown at upper right corner reflect the default unit of measure. This window can also be reconfigured by selecting the window and choosing from Rate/min., Volume (data from Ch. 2 Totals Tab 1 volume), or Ch. 2 PWM Duty Cycle.

15 Ch.2 Section Indicator

Ch.2 Section can be toggled by pressing directly on the numbered rectangular section indicator. The Ch.2 section width is specified in **Ch. 2 Setup/Implement**.

16 Ch. 2 Increase/Decrease

These on-screen keys increase (+) or decrease (-) the overall Rate of application. If channel is set to Automatic, the Increase/Decrease buttons will affect the Target Rate in preset increments. The increment of change per key press is defined in **Ch.2 Setup/Operation tab** (default=1). When channel is set to Manual, the Increase/Decrease buttons change the Actual rate of application based on the length of time the button is held down.

17 Ch.2 Multifunction Outputs - A & B

These indicators show when the system Multifunction Outputs are active. The default setting for both outputs is Master. This setting can be accessed, and outputs renamed, in **Ch.2 Setup/Outputs** (p.28).

18 Ch. 2 Target Rate

This display shows the programmed Target Rate of the system. The target rate can be incrementally adjusted using Increase/Decrease on-screen keys. The setting for Target Rate is located in **Ch.2 Setup/Operation**.

19 Ch. 2 Actual Applied Rate

This display shows the actual applied Rate of the system. If the Actual Applied Rate is different than the Target Rate, an alarm will pop-up to notify the operator. The Rate Alarm Threshold setting is located in **Ch.2 Setup/Alarms** tab.

20 Prescription Control

This indicator shows when the system is under Prescription Control. This setting can be accessed in **Ch.2 Setup/Control**. (p.25) Flashes when system is in hold.

21 Ch. 2 Tank Level

This display shows the amount of liquid remaining in the tank. For Ch.2, the default tank capacity is 30 gal. The red line shows the approximate value of the Tank Alarm. To edit Tank information, see Totals screen, page 17.)

22 Speed

This displays vehicle speed. The speed source for the system is defaulted to **Remote** to access speed information from the ISOBUS network. The label on the Speed window shows the source of the speed signal - Blended, GPS, Wheel, Ground (radar), or Simulated (Test Speed).

The setting for speed source is located in Configuration/Tab A.

23 Task Controller Connect/Disconnect

This button will connect the AgXcel GX8 LRC ISOMod system to

available

Task Controller on the network. Task Controller parameters in Configuration-tab B, and Channel Setup-Implement tab **MUST** be measured and entered before connection. Changing those parameters is **NOT** possible once connected. When under Prescription Control, this button reads "Section Control" and flashes in **HOLD**.

24 Totals

This VT Softkey directly navigates to the Totals screen.

25 Configure

This VT Softkey directly navigates to the Configure screen.

26 Ch. 1 Auto/Manual

This VT Softkey selects Automatic or Manual control of application.

27 Ch. 2 Auto/Manual

This VT Softkey selects Automatic or Manual control of application.

28 Run/Hold

This VT Softkey controls Run/Hold (application on/off) for entire system. It also shows the source of the Run/Hold signal - see below.

29 Alarm Mute

This VT Softkey controls the audible alarm mute. When engaged, audible alarms are turned off.

Run/Hold Modes:

The AgXcel GX8 LRC ISOMod can respond to Run/Hold or Implement Switch signals from a variety of sources:

Manual Hold:

If the Run/Hold softkey is manually activated on-screen, only the Hold symbol will be displayed.



Connected Implement Switch:

If an Implement Switch is connected directly to the AgXcel GX8 LRC ISOMod wiring harness, when activated the Hold symbol will also display a letter "I". This indicates harness Implement Switch signal is present.



Master Implement Switch:

If Implement Switch signal is present on the ISOBUS network, when activated the Hold symbol will also display a letter "M". This indicates that a master Implement Switch signal is present.



Totals

This is the Totals screen for the AgXcel GX8 LRC ISOMod system. It can also be used as an operating screen.

Totals

1 2 3
TOTALS

Product 1

2 Volume 0.0 G

3 Area 0.0 Acres

4 Distance 0.0 Ft

5 Op. Time 0.0 Hours

6 RESET

Product 2

7 Volume 0.0 G

8 Area 0.0 Acres

9 Distance 0.0 Ft

10 Op. Time 0.0 Hours

11 RESET

Tank Refill

Product 1

12 Current 500.0 G

13 Capacity 500.0 G

Product 2

14 Current 30.0 G

15 Capacity 30.0 G

16 HOME

17 CONFIGURE

18 AUTO

19 AUTO

20 HOLD

21 MUTE

1 Totals Tabs

There are 3 independent sets of Totals counters separated into the 2 channels. The highlighted tab indicates which counter set is shown. Counters do not accumulate data when system is in HOLD or when sections are turned off.

2 Ch. 1 Volume Counter

Displays the total volume of product applied in gallons (l). The current default unit of measure is shown at right side.

3 Ch. 1 Area Counter

Displays the running total of total area worked in acres (hectares). The current default unit of measure is shown at right side.

4 Ch. 1 Distance Counter

Displays cumulative distance traveled in feet or Meters.

5 Ch. 1 Operating Time

Displays the cumulative running time of the system.

6 Ch. 1 Totals Reset

Clears the counter of information (after the confirmation screen). Reset only applies to the Tab that is currently shown.

7 Ch. 2 Volume Counter

Displays the total volume of product applied in gallons (l). The current default unit of measure is shown at right side.

8 Ch. 2 Area Counter

Displays the running total of total area worked in acres (hectares). The current default unit of measure is shown at right side.

9 Ch. 2 Distance Counter

Displays cumulative distance traveled in feet or Meters.

10 Ch. 2 Operating Time

Displays the cumulative running time of the system.

11 Ch. 2 Totals Reset

Clears the counter of information (after the confirmation screen). Reset only applies to the Tab that is currently shown.

12 Ch. 1 Tank Refill - Current

Enter current amount of water in tank. (The default capacity of Ch. 1 tank is 500 gal (1893 liters) - edit to match implement tank).

13 Ch. 1 Tank Refill - Capacity

The default capacity of Ch. 1 tank is 500 gal (1893 liters).

14 Ch. 2 Tank Refill - Current

Enter current amount of water in tank. (The default capacity of Ch. 2 tank is 30 gal (114 liters) - edit to match implement tank).

15 Ch. 2 Tank Refill - Capacity

The capacity of Ch. 2 tank is 30 gal (114 liters).

16 Home

This VT Softkey directly navigates to the Home screen.

17 Configure

This VT Softkey directly navigates to the Configure screen.

18 Ch. 1 Auto/Manual

This VT Softkey selects Automatic or Manual control.

19 Ch. 2 Auto/Manual

This VT Softkey selects Automatic or Manual control.

20 Run/Hold

This VT Softkey controls Run/Hold (application on/off).

21 Alarm Mute

This VT Softkey controls the audible alarm mute. When engaged, audible alarms are turned off.

Configuration A

Configuration

9 HOME
10 DIAGNOSTIC
11 CH1 SETUP
12 CH2 SETUP

A **B** **C**

1 **Speed Source** Remote

2 **Speed Cal** 0.189 in

3 **Minimum Alarm Speed** 0.0 MPH

4 **Area Units** Acres

5 **Application Mode** Normal

6 **Quick Start Time** S

7 **Quick Start Speed** MPH

8 **Test Speed** 5.0 MPH

Note:
When connected to **Task Controller**, these fields are disabled.

1 Speed Source

Select Speed Source for the system. Default is **Remote** - ISOBUS speed signal. Select **Local** to use a speed sensor connected directly to the Bulkhead Harness.

2 Speed Cal

Speed calibration number for Local speed - automatically defaulted to .189 for AgXcel Astro II and 5 GPS speed sensors. (Data entry is disabled unless Local is chosen in Speed Source.)

3 Minimum Alarm Speed

Enables and adjusts a minimum speed threshold for the audible alarm - this prevents unneeded warnings while stopping and starting. This can be set to OFF (0) or from 0.1 to 99.9 mph (km/h). Affected alarms are Application Rate Error and Minimum Flow.

4 Area Units

Select preference for Area Units for calculations and display. Default unit is **Acres** - other choices are **1000 sq. ft.**, or **Sq. Yards**. Exercise caution when changing Area Units, the controller software **will not** automatically re-calculate rate of application etc.

5 Application Mode

Choose Normal, Parallel, or Injection - see page 14 for detailed descriptions. The default setting for application is **Normal Mode**.

6 Quick Start Time

Enables Quick Start Time feature (0=off). This sends a timed simulated speed signal to the control system to cause an instant transition from Hold to Run. The duration range is from 0 (off) to 6 seconds.

7 Quick Start Speed

Assigns a Speed value in MPH (km/h) for Quick Start feature (see previous).

8 Test Speed

Check here to send a simulated speed signal to the control system for system checkout or diagnostics while implement is parked. (Speed value data entry is disabled until box is checked.)

9 Home

VT Softkey - directly navigates to the Home screen.

10 Diagnostic

VT Softkey - directly navigates to the Diagnostic screen.

11 Ch. 1 Setup

VT softkey - directly navigates to Ch. 1 Setup.

12 Ch. 2 Setup

VT softkey - directly navigates to Ch. 2 Setup.

Configuration B

Configuration

A B C

1 ISObus Master = Disabled

2 Implement Switch = Closed

3 External Source = Local only

4 Auto Attach Task Controller ☐

5 Enable Section Control ☒

6 Hitch to Reference Distance

7 Forward (+) / Backward (-) 0.0 in

8 Right (+) / Left (-) 0.0 in

9 Hitch Type Unknown

Note:
When connected to Task Controller, these fields are disabled.

10 HOME
11 DIAGNOSTIC
12 CH1 SETUP
13 CH2 SETUP

1 ISObus Master

Controls the transmission of Implement Switch signal from Dual ISOmod.

Disabled: No signals sent.

Implement Switch: Only Implement Switch signal is sent (on-screen softkey Run/Hold not transmitted).

Enabled: Transmits (or re-transmits) any signal affecting Run/Hold status, including on-screen softkey Run/Hold button.

2 Implement Switch - Run=Switch

Selects polarity for remote Implement Switch connection - reverses circuit function. The default setting is closed, meaning that the system will be in Hold when the circuit is closed.

3 Implement Switch - External Source

The default setting for External Source is Local Only. If an Implement Switch signal is available from another AgXcel ISOmod, the input box will be accessible. Choose the appropriate ID (serial) number.

4 Auto Attach Task Controller

This check box tells the system to automatically connect to the available Task Controller. The Task Controller parameters in Configuration-tab B, and Channel Setup-Implement tab **MUST** be measured and entered before attachment. Changing those parameters is **NOT** possible once the system is connected.

5 Enable Section Control

This allows the Task Controller to control section on/off. Default setting is ON.

6 Hitch to Reference Distance

These parameters establish a Reference Point for the Task Controller to measure from for accurate position calculations. Choose a reference point that is convenient, preferably the center of the axle (or toolbar). The remaining distance from this reference point to the first point of application will be entered in Channel 1 setup. See illustration at right.

7 Forward (+) / Backward (-)

Measure the forward or backward distance from the hitch to the Task Controller Reference Point.

8 Right (+) / Left (-)

Measure the right or left distance from the hitch to the Task Controller Reference Point. If the implement has no offset, leave value at 0.

9 Hitch Type

Choose your hitch type. This choice allows the system to process in-field calculations more accurately.

10 Home

VT Softkey - directly navigates to the Home screen.

11 Diagnostic

VT Softkey - directly navigates to the Diagnostic screen.

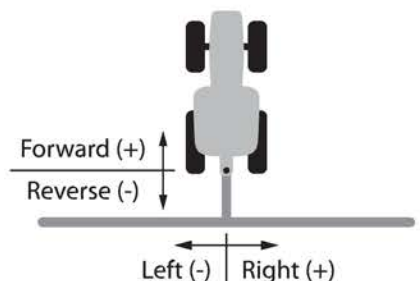
12 Channel 1 Setup

VT softkey - directly navigates to Ch. 1 Setup.

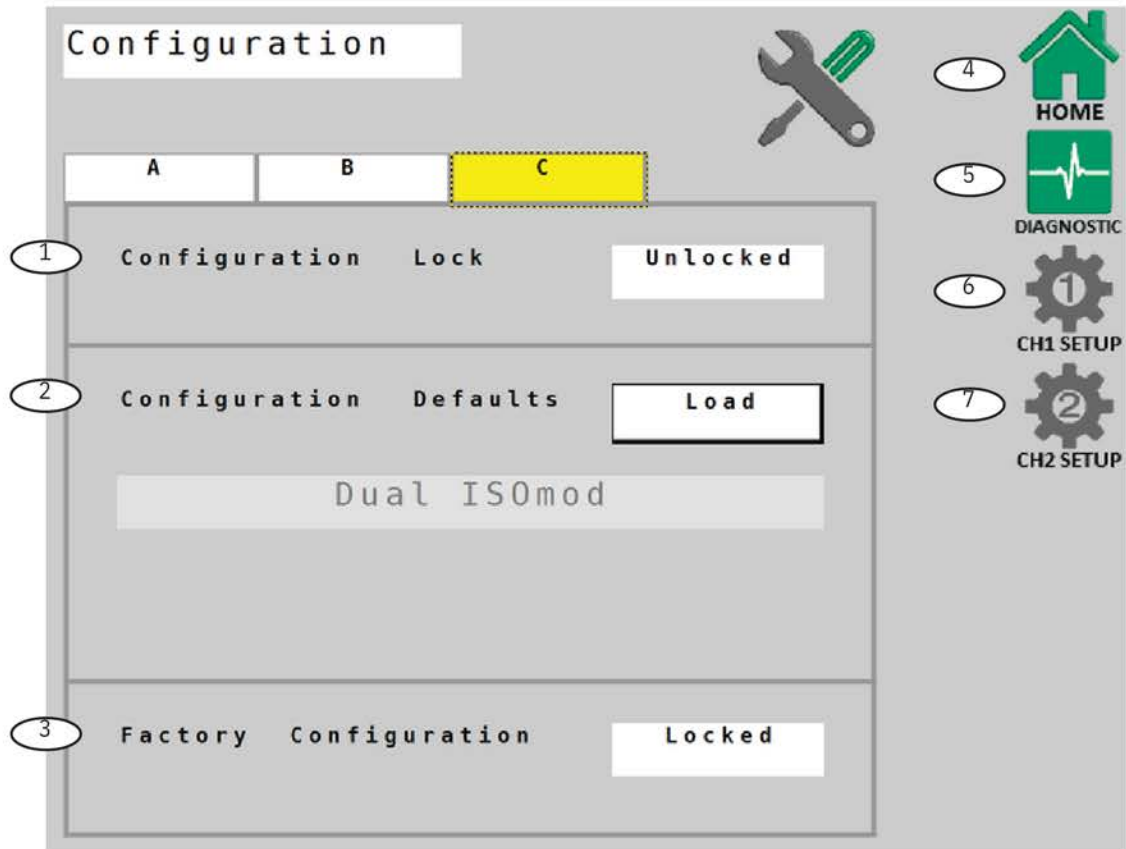
13 Channel 2 Setup

VT softkey - directly navigates to Ch. 2 Setup.

Hitch to Reference Measurements



Configuration C



① Configuration Lock

This feature locks both **Configuration Defaults** and **Factory Configuration** on this page. To lock these, press "Unlocked" and enter code 1320. To unlock, enter the same 1320 code.

② Configuration Defaults

The feature will reset all parameters to factory defaults, including erasing all Totals data.

③ Factory Configuration

This button unlocks access to system software configuration parameters. Access to this configuration is locked by default. Should access become necessary, a code will be provided by a qualified service technician.

④ Home

VT Softkey - directly navigates to the Home screen.

⑤ Diagnostic

VT Softkey - directly navigates to the Diagnostic screen.

⑥ Channel 1 Setup

VT softkey - directly navigates to Ch. 1 Setup.

⑦ Channel 2 Setup

VT softkey - directly navigates to Ch. 2 Setup.

Channel Setup - Operation

Note:
When connected to **Task Controller**, these fields are disabled.

1 Channel Name

Enter the name of the product being applied by channel. This name can be entered from any of the Channel Setup pages.

2 Enable Channel

This checkbox enables shown Channel for normal operation. The default position is "enabled". If left unchecked, the channel will no longer be visible on the home screen.

3 Activity

Choose your implement activity from the given choices. This selection describes the controlled implement activity to the ISOBUS network. The default selection is "Unknown".

Unknown
Fertilizing
Sowing/Planting
Crop Protection
Tillage
Baling
Mowing
Wrapping
Harvesting
Forage Harvesting

4 Target Rate

Enter desired overall Target Rate for application in gallons per acre (liters per hectare) or lbs. of N per acre (kgs of N per hectare). This is the application rate that the console will lock onto when operating in AUTO.

5 Rate Step

This setting defines the increment step of change per key press for the Increase/Decrease buttons on the Home Screen. Default unit is 1 Gal/Acre.

6 Material

This setting configures the control system for material. It is preset for Liquid application. Choices shown below.

Liquid
NH3
Dry

7 Material Units

This setting defines the system unit of measure. It is preset for Gallons. Choices are shown below.

(Liquid) Gal. / L
(Liquid) Oz. / mL
(NH3) lbs.
(Dry) lbs. / kg

8 Set PWM Limits

This button opens another screen that allows the operator to adjust PWM duty cycle limits. See page 22.

9 Fine Tune Meter

This button opens another screen that allows the operator to fine tune flowmeter calibration settings. See page 23.

10 Home

VT Softkey - directly navigates to the Home screen.

11 Totals

VT Softkey - directly navigates to the Totals screen.

12 Configure

VT softkey - directly navigates to Configure screen.

13 Channel 2 Setup

VT softkey - directly navigates to Ch. 2 Setup.

Channel Setup - Operation

Set PWM Limits

This setup routine establishes low and high PWM duty cycle limits for a PWM controlled device.

Procedure:

Set Minimum Limit

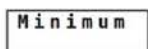
1. With at least one section turned on, press the Run/Hold softkey.



2. Press the Increase button until the pump shows steady minimum Rate/Min. Data window on the right shows real-time duty cycle %.



3. To save this value as the new minimum duty cycle %, press the Minimum button onscreen.

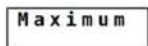


Set Maximum Limit

4. Press the Increase button until maximum Rate/Min. is reached. Data window on the right shows real-time duty cycle %.



5. To save this value as the new maximum duty cycle %, press the Maximum button onscreen.



Save Changes, and Exit

6. Press Run/Hold softkey to stop pump.



7. Press Confirm softkey to save changes and exit back to Channel Setup.



Channel Setup - Operation

Fine Tune Flowmeter

This procedure is used to verify and fine-tune the flow calibration by catch test. The catch test result is then compared with the system calculated volume, and the system is then adjusted to match actual flow. The larger the sample of water, the more precise the test and adjustment will be. The most accurate method to measure the volume of water run is to place a container under EVERY nozzle and add together the amount from each nozzle. This assures that 100 percent of the water is collected and that all nozzles are spraying equally. It is also possible to disconnect the main boom line and run it to a large measuring container but a valve must be installed and properly adjusted to simulate actual field conditions.

Note: the Fine Tune Meter test is automatically preset to run at simulated speed of 6 mph, using the current Target Rate and Active Width.

Test Procedure:

1. Fill sprayer tank with water - preferably 100 gallons or more. The larger the volume of water used, the more accurate the calibration.
2. Place catch test container(s) to collect the water.
3. Press Run/Hold softkey. At least one section must be active.



4. Run test until intended volume is reached.
5. Press Run/Hold softkey to stop flow.



6. Measure collected liquid and enter total Volume Measured in box on screen. Press on the number to enter the number.

Volume Measured	oz
0.0	

7. The new value is automatically calculated, and then displayed in the Meter Cal Calculated box.

Meter Cal Calculated
0.00

8. To save value, press Confirm softkey - the new Meter Cal is automatically saved.



ON

OFF

SECTIONS

OFF

ON

1

2

3

4

5

6

Product 1

Master ☐

Master ☐

Volume	G	Rate/Min.	GPM	Meter Cal
0.0		0.0		145.00

Volume Measured

G

0.0

Meter Cal Calculated

0.00

CONFIRM

CANCEL

RESET

HOLD

Channel Setup - Implement

Note:
When connected to Task Controller, these fields are disabled.

1 Enable 3-Way Valves

Enables the use of three-way Valves with the AgXcel GX8 LRC ISOMod system. This setting changes the internal calculations for section totals so that flow in return lines to the tank (or to hydraulic system) is not included when sections are turned off.

2 Total Sections

Enter the total number of sections installed on the system.

3 Section Widths

Enter the widths of sections - starting from left. To finish, press Implement tab to navigate back to Channel Setup. See screen detail.

4 Section Control Look Ahead Time

These controls allow the system to anticipate section valve activity when under Task Controller control. This effectively accounts for the time it takes for the valve to fully open or close.

5 Turn On Time

This setting is the number of seconds that the system will anticipate when turning section valves on. Default is .2 seconds.

6 Turn Off Time

This setting is the number of seconds that the system will anticipate when turning section valves off. Default is .2 seconds.

7 Reference to Center Distance

This measurement defines the distance from the Reference Point as specified in Configuration B to the center of the implement itself. If the center of the toolbar was specified as the Reference Point, then these values may remain at 0.

8 Forward (+) / Backward (-)

Measure the forward or backward distance from the Task Controller Reference Point to the center of the implement.

9 Right (+) / Left (-)

Measure the right or left distance from the Task Controller Reference Point to the center of the implement. If the implement has no offset, leave value at 0.

10 Home

VT Softkey - directly navigates to the Home screen.

11 Totals

VT Softkey - directly navigates to the Totals screen.

12 Configure

VT softkey - directly navigates to Configure screen.

13 Channel 2 Setup

VT softkey - directly navigates to Ch. 2 Setup.

Entering Section Widths

Section	Width	in
1	120	in
2	120	in
3	120	in
4	120	in
5	120	in
6	120	in

Channel Setup - Control

Note:
When connected to Task Controller, these fields are disabled.

Implement	System	Outputs
Operation	Control	Alarms
1 Minimum Flow	☐	0.0 GPM
2 Pressure @ Min. Flow		15 PSI
3 Control Speed		-1
4 Rate Change Time		0.000 S
5 Automatic Delay Time	☐	1 S
6 Enable Manual Control		☒
7 Enable Prescription Control		☒
8 Enable Pressure Control		☐
9 Enable Quick Start		☐

1 Minimum Flow

Sets minimum flow value in Gallons/minute for the system - proportional to the number of active sections.

2 Pressure @ Min. Flow

When using Pressure Control, this sets an absolute minimum flow for the system.

3 Control Speed

This value optimizes valve response time to fine-tune the system. The default setting is -1.

4 Rate Change Time

This control allow the system to anticipate application rate control activity when under Task Controller control. This accounts for the time it takes for the Task Controller to send, and the AgXcel GX8 LRC ISOMod to respond to, rate change commands.

5 Automatic Delay Time

Enables and adjusts value for Auto Delay feature. When transitioning from HOLD to RUN, it provides time for motorized valves to operate and allows the flow to stabilize before AUTO control begins.

The range for this feature is 1- 4 seconds.

6 Enable Manual Control

Enables Manual Control for system.

7 Enable Prescription Control

Enables Prescription Control for system.

8 Enable Pressure Control

Enables Pressure Control for system.

9 Enable Quick Start

This setting enables Quick Start feature - Providing an instant Speed (simulated) whenever the system goes from HOLD to RUN. This is useful in eliminating time delay associated with acquiring enough Speed signal pulses to provide the system with speed information. See Configuration/A page 18 for entering Quick Start Time and Speed parameters. (Make sure Automatic Delay Time is disabled.)

10 Home

VT Softkey - directly navigates to the Home screen.

11 Totals

VT Softkey - directly navigates to the Totals screen.

12 Configure

VT Softkey - directly navigates to Configure screen.

13 Channel 2 Setup

VT Softkey - directly navigates to Ch. 2 Setup.

Channel Setup - System

Flow Units MTS
Liq. - GAL Pulses
Per GAL Pulses
Per 10 GAL MT
Liquid - Oz.
Pulses Per Oz.
Pulses Per L

Product 1

Implement

System

Outputs

Operation

Control

Alarms

1 MTS Liquid (Gallons)

145.00

2 Fixed Minimum Flow

0.0 GPM

3 Fullscale Pressure

150 PSI

4 Pressure Offset

0.0 PSI

Control Valve

5 DC

6 PWM

☒

7 Operating Frequency

200 Hz

8 Agitation Duty Cycle

0 %

9 Minimum Duty Cycle

8 %

10 Maximum Duty Cycle

100 %

11 HOME

12 1 2 3 TOTALS

13 CONFIGURE

14 CH2 SETUP

1 Flowmeter Units & Value

This position defines the flow pulse units and calibrates the system to the flow meter factory setting. This default value is calculated specifically for AgXcel flowmeters. If necessary, fine tune this value using the Fine Tune Flowmeter procedure described in **Channel Setup - Operation**.

2 Fixed Minimum Flow

Fixed Minimum Flow sets an absolute minimum value for flow. This ensures that the flow rate is never less than the lowest range of the flowmeter - preventing the flowmeter from stalling.

3 Fullscale Pressure

Displays and adjusts FULL SCALE (maximum) value for Pressure Sensor. Default is 100 PSI.

4 Pressure Offset

Adjusts system to calculate pressure readings when using an "Absolute" style pressure sensor. Input Absolute Atmospheric Pressure in PSI (bar) for your location.

5 Control Valve - DC

Enables DC (reversing polarity DC) for Servo-type flow control valves. The parameters shown, Valve Polarity and Auto Shutoff are specific for DC control (visible if checked).

- **Valve Polarity** - Choose Inline or Bypass Operation
- **Auto Shutoff** - Enables runs the control valve towards minimum flow each time HOLD is selected, or when all (non-zero width) sections are turned off, or when in AUTO and ground speed goes to zero. Duration of Auto Shutoff feature is 18 seconds.

Valve Polarity

In Line

Auto Shutoff

☐

6 Control Valve - PWM

Enables Pulse Width Modulation valve control.

7 Operating Frequency

Operating Frequency for PWM valve control default is 200 Hz.

8 Agitation Duty Cycle

This value enables Tank Agitation when system is in Hold, and adjusts the desired duty cycle for the agitation.

NOTE: If using a centrifugal pump, this setting may also be used to maintain system pressure in **HOLD** to minimize delay achieving Target Rate when resuming **RUN**.

9 Minimum Duty Cycle

This setting is the PWM duty cycle low limit for the PWM controlled pump. If necessary, fine tune this value using the Set PWM Limits procedure described in **Channel Setup - Operation**.

10 Maximum Duty Cycle

This setting is the PWM duty cycle high limit for the PWM controlled pump. If necessary, fine tune this value using the Set PWM Limits procedure described in **Channel Setup - Operation**.

11 Home

VT Softkey - directly navigates to the Home screen.

12 Totals

VT Softkey - directly navigates to the Totals screen.

13 Configure

VT Softkey - directly navigates to Configure screen.

14 Channel 2 Setup

VT Softkey - directly navigates to Ch. 2 Setup.

Channel Setup - Alarms

The screenshot shows the 'Product 1' Channel Setup - Alarms screen. The top bar has 'Product 1' and a gear icon (1). Below are tabs: 'Implement' (sub-tabs: 'Operation', 'Control'), and 'Outputs' (sub-tab: 'Alarms' is highlighted). The main area contains four settings:

- 1 Rate Alarm Threshold**: Set to 10 %.
- 2 Low Pressure Alarm**: Enabled (checkbox), set to 0 PSI.
- 3 High Pressure Alarm**: Enabled (checkbox), set to 50 PSI.
- 4 Tank Alarm Level**: Enabled (checkbox), set to 50.0 G.

On the right side, there are four navigation buttons:

- 5 HOME**: Home icon.
- 6 TOTALS**: Totals icon.
- 7 CONFIGURE**: Wrench and screwdriver icon.
- 8 CH2 SETUP**: Gear icon with '2'.

1 Rate Alarm Threshold

Adjusts threshold value for the Rate Alarm - can be set from 10-30%. This value is the percentage of difference between the actual rate of application and the intended (target) rate. Default setting is 10%.

2 Low Pressure Alarm

Enables and adjusts value for Pressure Alarm - set value to notify operator when low level is reached. Range: 0 to 50% of FULL SCALE setting.

3 High Pressure Alarm

Enables and adjusts value for Pressure Alarm - set value to notify operator when high level is reached. This can be set to OFF (0) or up to 100% of FULL SCALE setting.

4 Tank Alarm Level

This enables and specifies a value for the Tank Alarm. When enabled, the approximate value can be seen on the tank gauge display on the Home screen as a red line.

5 Home

VT Softkey - directly navigates to the Home screen.

6 Totals

VT Softkey - directly navigates to the Totals screen.

7 Configure

VT Softkey - directly navigates to Configure screen.

8 Channel 2 Setup

VT Softkey - directly navigates to Ch. 2 Setup.

Channel Setup - Outputs

Each channel on the AgXcel GX8 LRC ISOMod has two assignable multifunction outputs, A & B. These are preset to Master.

Product 1

Implement	System	Outputs
Operation	Control	Alarms
A	Name	1
	Function	2
		Master
B	Name	3
	Function	4
		Master

5 HOME

6 1 2 3 TOTALS

7 CONFIGURE

8 CH2 SETUP

1 Name of Output A

Enter a name for Output A (shown on Home Screen).

2 Function - Output A

Select a function for Output A. Default function of this output is Master.

3 Name of Output B

Enter a name for Output B (shown on Home Screen).

4 Function - Output B

Select a function for Output B. Default function of this output is Master.

5 Home

VT Softkey - directly navigates to the Home screen.

6 Totals

VT Softkey - directly navigates to the Totals screen.

7 Configure

VT Softkey - directly navigates to Configure screen.

8 Channel 2 Setup

VT Softkey - directly navigates to Ch. 2 Setup.

Output Definitions

Definitions:

Not Used - always off.

Aux Power - always on.

Master - off in hold.

Run/Hold Only - on in Run - unaffected by sections.

Relief - on in hold.

Fixed Flow (Fixed Flow Trigger) - on when the flow per minute reaches a specified fixed total flow rate.

Proportional Flow (Proportional Flow Trigger) - on when the flow per minute reaches a specified flow rate, proportional to active sections.

Flush - on when Hold is detected and remains on for a specified time period.

Additional Parameters

Fixed Flow and **Proportional Flow** Outputs require a Threshold value input. The data entry box will appear when feature is chosen from Function list.

Threshold	0.0 GPM
-----------	---------

Flush Output requires value inputs for Flush Time and Flush Delay. The data entry boxes will appear when feature is chosen from Function list.

Flush Time - duration of Flush cycle

Flush Delay - adjusts a time delay from the RUN/HOLD transition to the start of the Flush cycle.

Flush Time	5 S
Flush Delay	3 S

Diagnostic 1

This tab contains a variety of information that is specific to the Electronic Control Unit (ECU) - Serial Number, Hours etc. User editable parameters are shown below.

The screenshot shows the 'Diagnostic' screen with a title bar at the top. Below the title bar are two tabs: '1' (highlighted in yellow) and '2'. The main content area displays the following information:

- Micro-Trak Systems, Inc.
- Manufacturer Code: 565
- MTSI Part #: 19020
- Serial Number:
- Hours:
- Current VT# 1
- ECU Instance: 0 (circled with 1)
- Device Class: (6) Sprayers
- Device Class Instance: 0 (circled with 2)
- Device Function: (128) Spray Rate Control
- Device Function Instance: 0 (circled with 3)
- ISO Name:
- SW IDs:

On the right side of the screen, there are three navigation buttons:

- 4 HOME (house icon)
- 5 CONFIGURE (wrench and screwdriver icon)
- 6 DISCONNECT (plug icon with an arrow pointing away)

1 ECU Instance:

Leave this value at 0 unless there are multiple ECUs of the same Device Class and Device Function on the bus. Set ECU Instance to 1, if there is a conflict.

2 Device Class Instance:

Leave this value at 0 unless there are multiple ECUs of the same Device Class on the bus. Set Device Class Instance to 1, if there is a conflict.

3 Device Function Instance:

Leave this value at 0 unless there are multiple ECUs of the same Device Function on the bus. Set Device Function Instance to 1, if there is a conflict.

4 Home

VT Softkey - directly navigates to the Home screen.

5 Configure

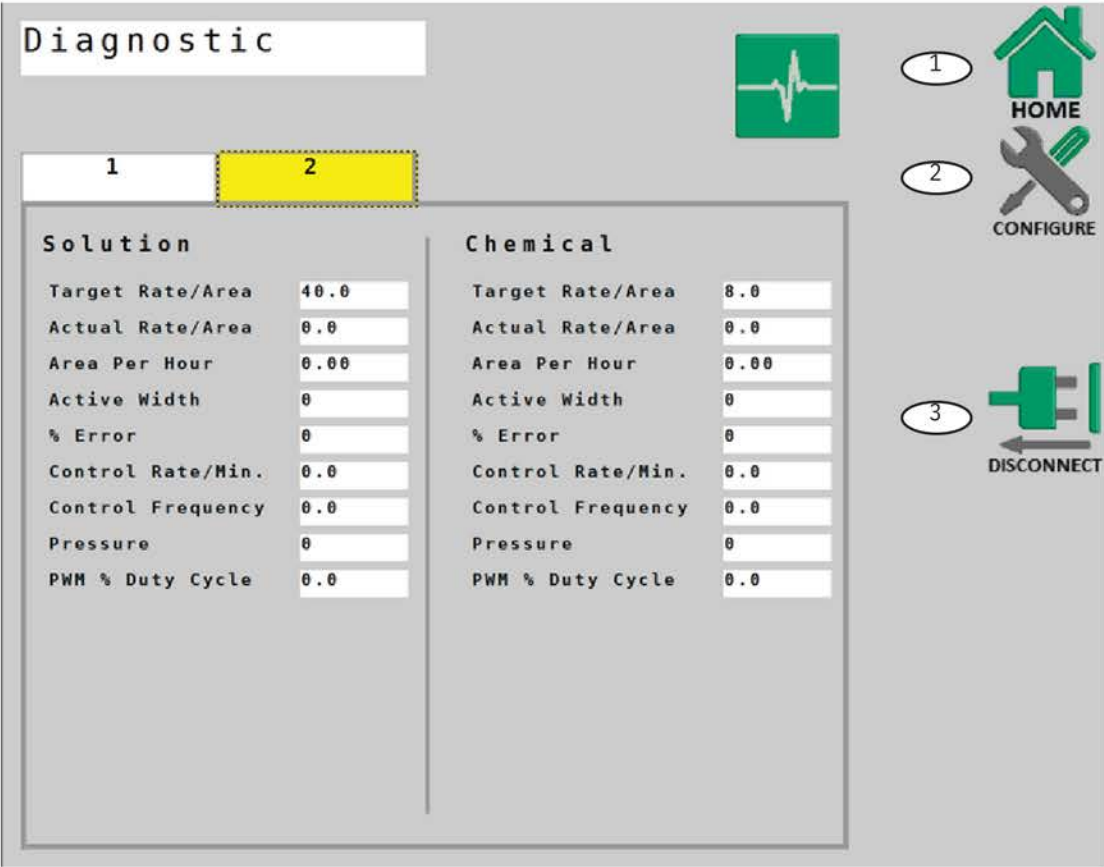
VT Softkey - directly navigates to the Configure screen.

6 Disconnect

VT Softkey - disconnects the AgXcel GX8 LRC ISOMod from the ISOBUS network.

Diagnostic 2

Diagnostic tab 2 shows the raw data that is processed by the Electronic Control Unit to control the system. It is displayed as a troubleshooting reference only.



1 Home

VT Softkey - directly navigates to the Home screen.

2 Configure

VT Softkey - directly navigates to the Configure screen.

3 Disconnect

VT Softkey - disconnects the AgXcel GX8 LRC ISOMod from the ISO BUS

Make sure your system is properly calibrated before beginning to apply product. We also recommend completion of the Pre Application System Checkout described on page 32 prior to beginning any operations.

Manual Operation

This mode sets and maintains a steady flow rate (GPM) **not** affected by changes in vehicle speed. The overall application rate (GPA) will vary depending on speed (slow vehicle speed = increased application rate, fast speed = lower application rate.) Manual mode is most useful for system set up, spot applications, etc.

1. Press the AUTO/MAN button to select Manual mode (“MAN” icon will be displayed).
2. Adjust the flow rate by using the Increase/Decrease buttons to adjust the servo valve. The longer the buttons are held, the faster the valve will move to allow both rapid movement and fine adjustments.

Note: Manual control can be disabled by changing the ENABLE MANUAL CONTROL setting in Channel Setup/Control.

Automatic Operation

This mode sets and maintains a steady application rate (GPA) - unaffected by changes in speed or section switching.

1. Press the AUTO/MAN softkey to select Automatic mode (“AUTO” icon will be displayed).
2. Switch on the desired number of boom sections.
3. Switch the RUN/HOLD switch to RUN.
4. Drive vehicle. (Speed signal will activate system.)

Use the Section switches, the RUN/HOLD switch or remote RUN/HOLD sensor to Start or Stop application at any time.

ON-THE-GO RATE ADJUSTMENTS

To adjust the application rate, press the **Increase/Decrease** buttons. The increment of this change is set in RATE STEP in Channel Setup/Operation. For example, if the calibrated TARGET RATE = 20.0 GPA and RATE STEP = 1.0 GPA, pressing the **Increase** key once will increase the target rate from 20.0 to 21.0. The display will momentarily show the new TARGET (21.0) for two seconds before it resumes showing the ACTUAL application rate. The “adjusted” target rate is maintained until console power is turned off. NOTE: The target rate may also be adjusted while in HOLD.

Pre-Field System Checkout

Before beginning actual spraying, perform the following “Pre-Field” procedure to ensure that your valve settings, nozzle selection and desired speed range will allow the AgXcel GX8 LRC ISOMod to provide the required application control. This procedure should be repeated for each new nozzle selection and/or application rate. (Most nozzles will maintain an adequate spray pattern over a maximum speed range of two to one. - for example, 12 mph max./6 mph min.)

OPTIMIZING LIQUID FLOW RATE

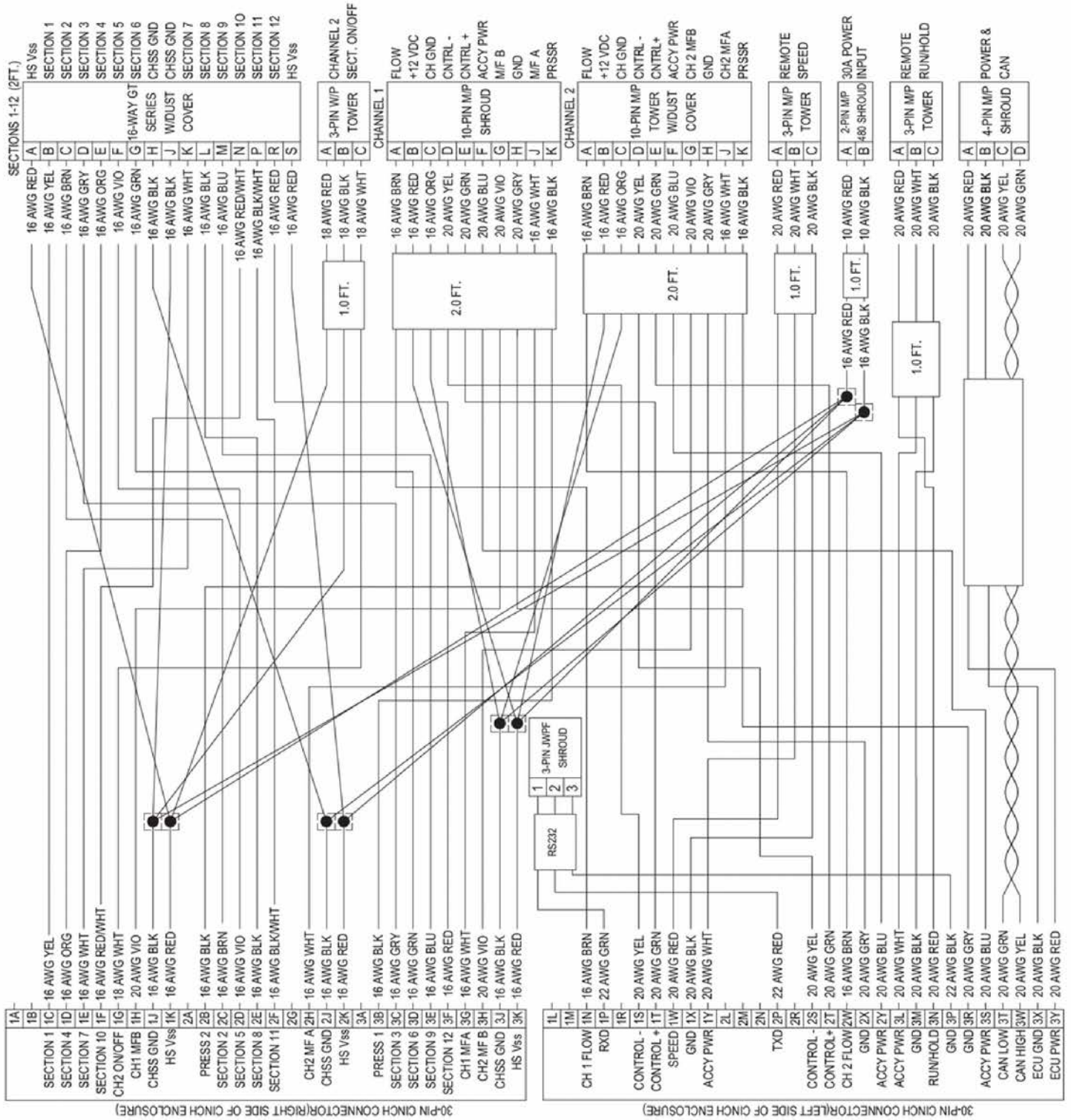
For best performance the flow rate should be adjusted so the control valve is operating mid-position. If the valve is forced to operate almost fully open or fully closed, erratic flow control will result. This procedure will balance the liquid flow to provide smooth, accurate flow control.

1. Fill your sprayer tank with clean water - **DO NOT** use chemicals until the entire system is completely checked out and operating properly.
2. Start pump; bring up to normal operating RPM. Do NOT exceed safe system pressure.
3. Power up Dual ISOMod and switch system to HOLD.
4. Enable TEST SPEED in Configuration/A.
5. Enter the fastest application speed in data entry field.
6. Select Manual control using Auto/Man softkey.
7. Turn all section switches on.
8. Press and hold Increase button to maximize flow.
(May take 10+ seconds depending on valve)
9. If installed, adjust agitation valve for desired agitation amount.
10. If the rate displayed is more than 15% over your desired application rate, reduce liquid flow by one or more of the following:
 - a. Slow down pump RPM
 - b. Open a return or agitation valve to reduce flow through the flowmeter.
 - c. Close a throttling valve (controls output to the sections) to choke down pump output.
11. If the rate displayed is less than your desired application rate, increase liquid flow by one or more of the following:
 - a. Increase pump RPM
 - b. Close a return or agitation valve to increase flow through flowmeter.
 - c. Open a throttling valve (controls output to sections) to increase pump output.
12. Return to Configuration/A and disable TEST SPEED.

Wiring Diagrams

PN19604

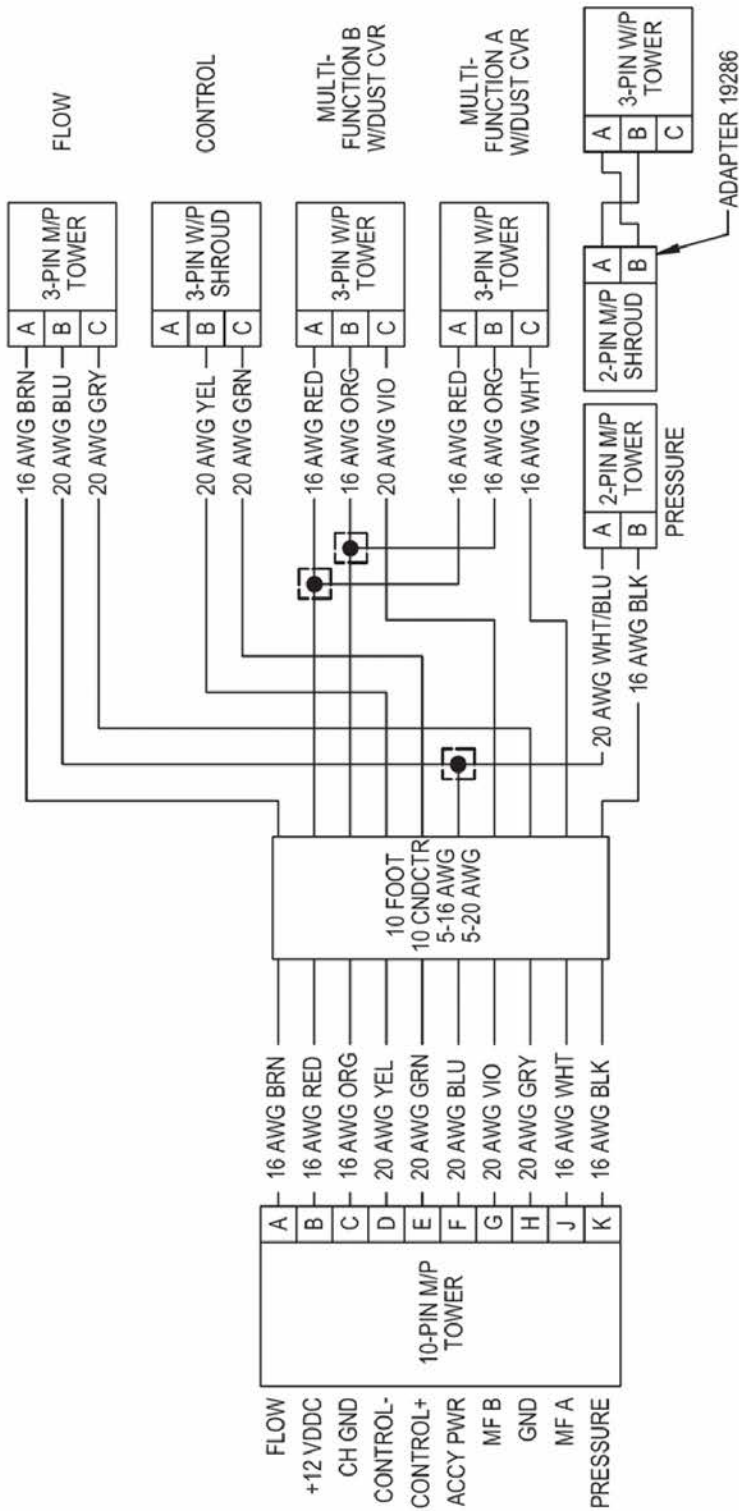
AgXcel GX8 LRC ISOMod
Bulkhead Harness



Wiring Diagrams

PN19605

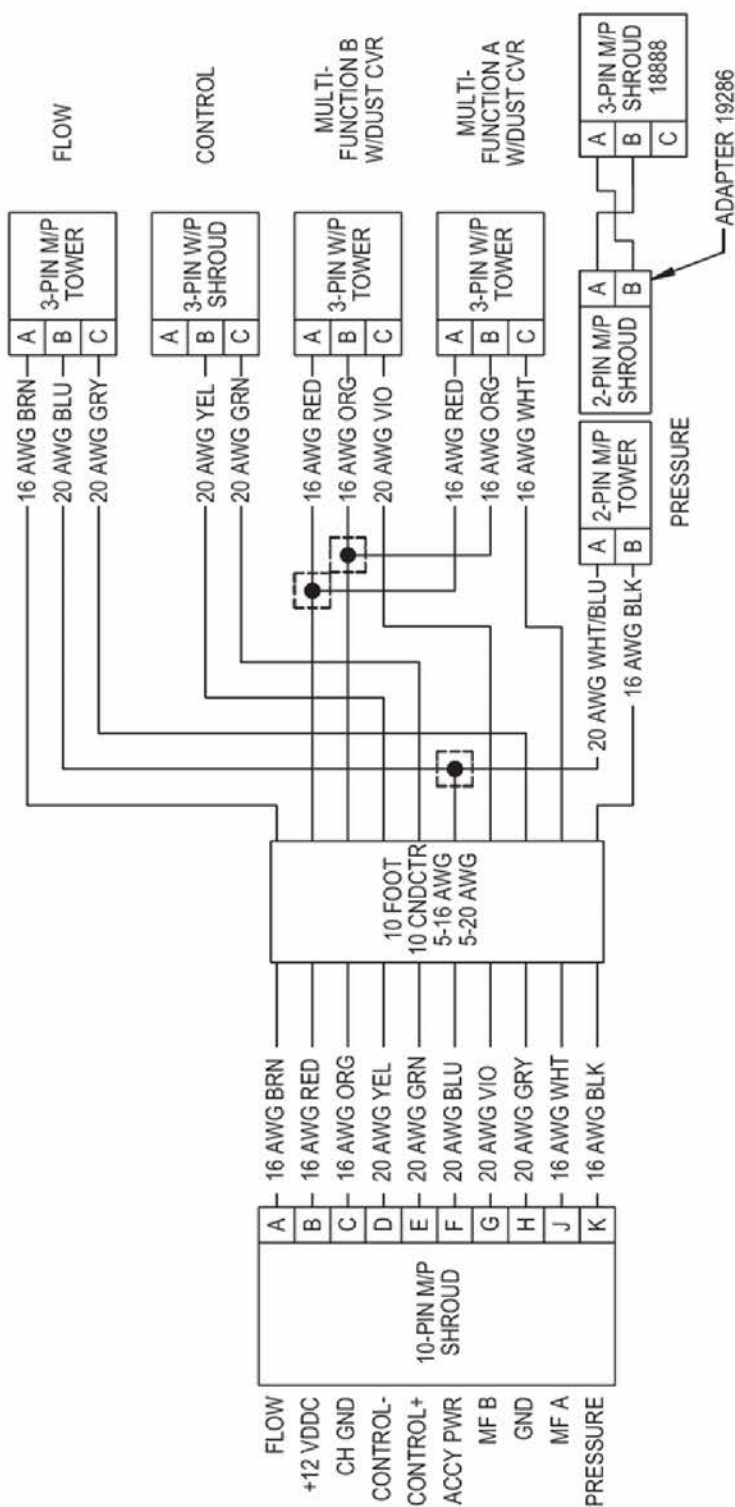
Ch. 1 Branch Cable



Wiring Diagrams

PN19606

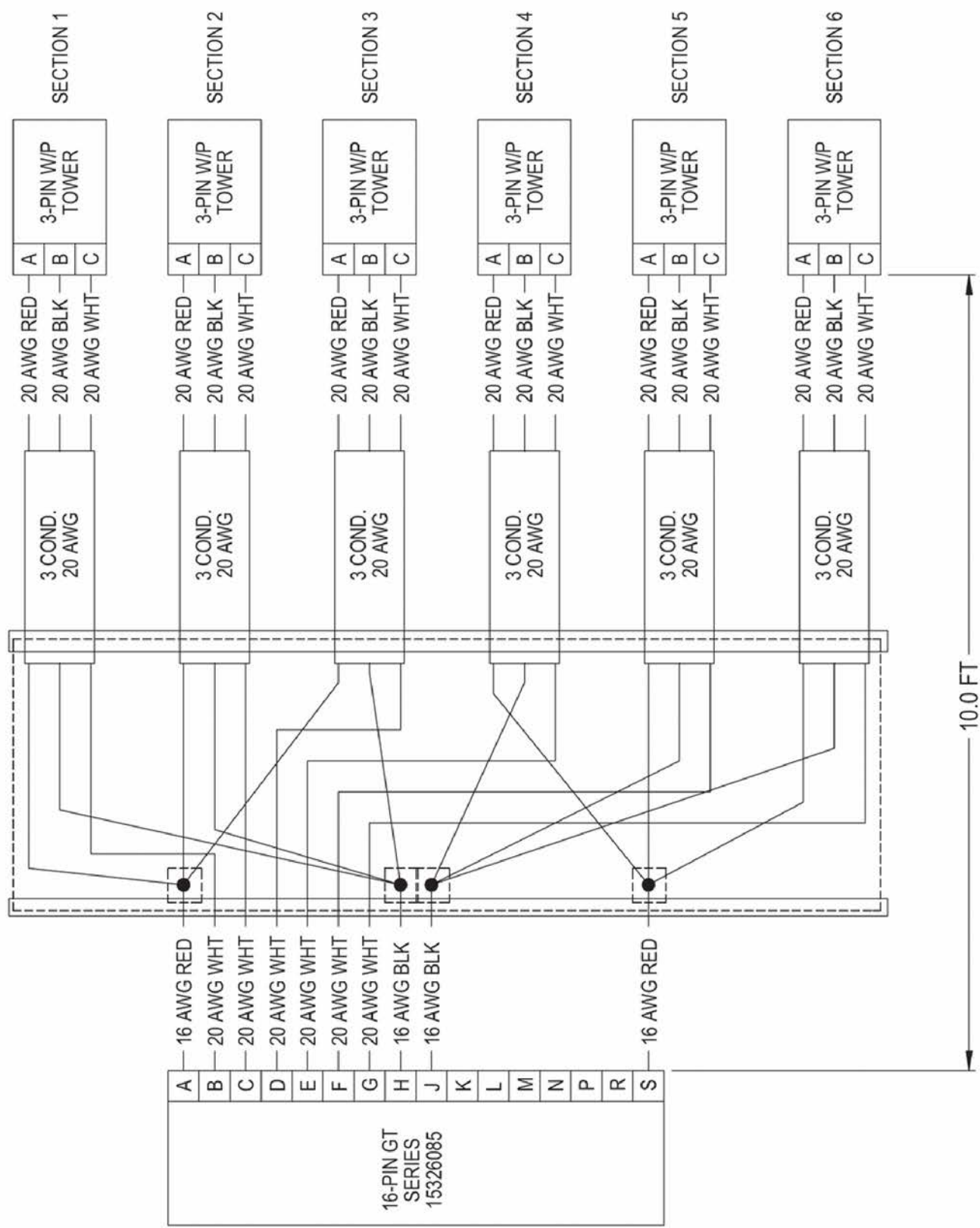
Ch. 2 Branch Cable



Wiring Diagrams

PN19669

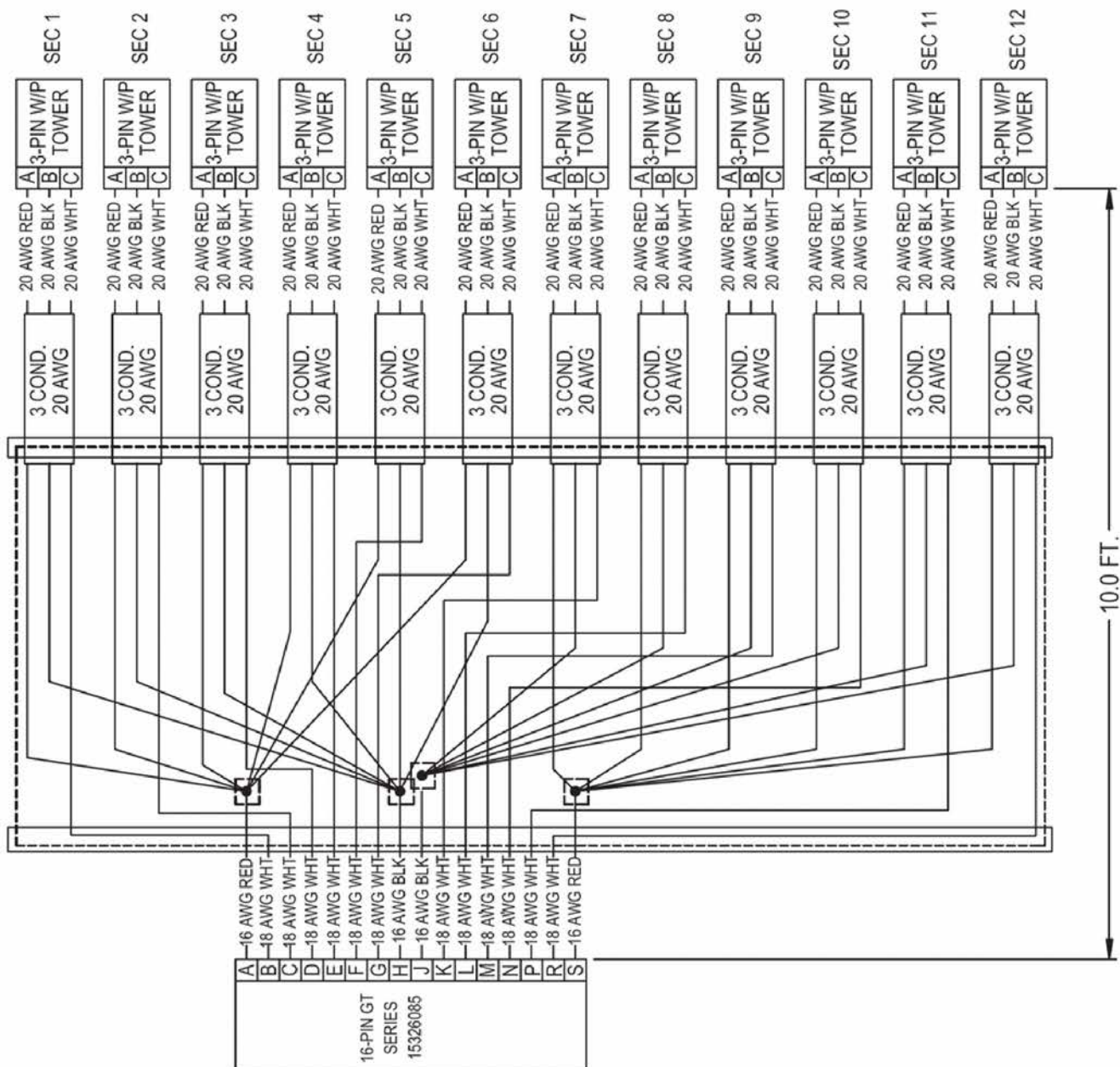
6 Section Branch Cable



Wiring Diagrams

PN19670

12 Section Branch Cable



Troubleshooting

General

All AgXcel products are tested prior to packaging, so unless there has been damage in shipment, you can be confident that everything will be operational when you receive it. Your system is protected by a warranty, and AgXcel will gladly correct any manufacturing defect. Many problems are the result of mistakes in installation or operation. Before returning any parts for service, carefully check your installation

and review the operating instructions.

LOCAL SPEED IS ALWAYS ZERO OR ERRATIC

Check for properly calibrated Speed Cal.

Review Astro GPS speed sensor installation. Also, check cabling for breaks or incomplete connections.

AREA COUNT IS INACCURATE

Implement width or Speed Cal was measured or programmed incorrectly. Go back through the original procedures, make changes, and test for acre (hectare) count again. **(Make sure no width is entered for unused boom sections.)** Verify accuracy with formula:

Acres = Distance x Width in feet/43560
Hectares = Distance x Width in meters/10,000

NO READOUT OF GALLONS (LITERS), OR GALLONS (LITERS) PER MINUTE

Check that the sprayer pump and equipment are operating properly. If liquid is moving through the line, check the flow sensor to be sure it is screwed all the way into the flowmeter. Verify that a Flowmeter Unit number has been entered correctly. Also check cable for breaks or incomplete connection.

If the flowmeter is new or has not been used for a long period of time, the turbine may be sticky. Flushing the system out with water should make the turbine spin freely.

Flow rate may be too low to register a reading, or foreign material may be lodged in the flowmeter.

TOTAL LIQUID USED IS INACCURATE

This may result from an incorrectly-entered Flowmeter Unit type and value. Check the number stamped on the flowmeter tag, and be sure this is entered correctly. If the meter has been used for some time, wear may have changed the calibration value. See Fine Tune Meter on page 21.

Check the mounting position of the flowmeter. With lower flow rates, the meter should be mounted vertically. Also check to that the flow sensor is screwed all the way into the flowmeter. Other causes may be inaccurate sprayer tank markings, a flow rate too low to register, or foreign material lodged in the flowmeter.

CONSOLE IS ERRATIC IN OPERATION

Check the CONTROL SPEED calibration number in Channel Setup/Control. If the RATE tends to overshoot or oscillate, the CONTROL SPEED setting may be too high for the control valve being used; reduce the CONTROL SPEED setting by 1 (range is -12 to +3).

DISPLAYED MEASUREMENTS DO NOT MAKE SENSE

The console may be in the incorrect measurement mode (English or metric).

SYSTEM OPERATION (CONTROL) IS SLUGGISH IN AUTOMATIC MODE

Check the CONTROL SPEED setting in Channel Setup/ Control. If using a slow valve (4 seconds or more, close to open) increase the CONTROL SPEED setting.

ELECTRICAL INTERFERENCE

Erratic operation of the system may be the result of electrical interference from ignition wires or inductive loads (electrical clutch, fan, solenoid, etc.). Always try to route wires as far away from suspect areas as possible. If problems occur, you may need to relocate the console and/or wiring harness, or install a noise suppressor.

POWER

Check power source with an electrical meter or test light. If there is no power, trace cable toward battery looking for breaks. Also check any fuses or circuit breakers that supply power to the console.

ACCESSORY POWER

The flow and run/hold cables all have an accessory power wire. Check for 12 volts between B and C of these connectors. If power is not present, make sure the accessory power wire is not open or shorted to ground or to another wire. If this wire has a problem, the console may exhibit erratic behavior or not function at all.

REMOTE RUN/HOLD HALL-EFFECT SENSOR

Caution: Improper connection or voltage could damage the Hall-Effect sensor. Ground pin C (black) and connect clean 12 volts to pin B (white) of the Hall-effect sensor cable. Connect the positive lead (red) of an ohmmeter or continuity tester to pin A (red) and the negative lead (black) of the ohmmeter or continuity tester to pin C (black) of the Hall-effect sensor cable. Holding the tip of the sensor up to the south pole of a magnet should result in a very low resistance (around 300 ohms). Taking the sensor away from the magnet should result in a very high resistance (infinite).

MAGNETIC HALL-EFFECT FLOW SENSOR

Caution: Improper connection or voltage could damage the Hall-effect sensor.

Ground pin C (black) and connect clean 12 volts to pin B (white) of the Hall-effect sensor cable. Connect the positive lead (red) of an ohmmeter or continuity tester to pin A (red) and the negative lead (black) of the ohmmeter or continuity tester to pin C of the Hall-effect sensor cable.

Holding the tip of the sensor up to the north pole of a magnet should result in a very high resistance (infinite), while holding the tip of the sensor up to the south pole of a magnet should result in a very low resistance (around 300 ohms).

Troubleshooting

Checking Console Inputs

SENSOR INPUTS

If there is no response from any of the following tests, refer to the main wiring diagram to locate the next connector in line toward the console and repeat the test at that connector. If there is a response at that connector, the problem may be in the cable between the two connectors (or the connectors themselves).

LOCAL SPEED INPUT

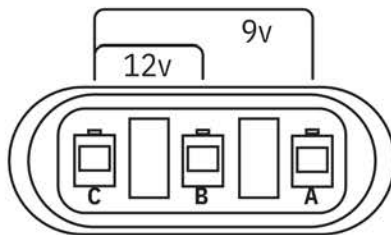
Disconnect the speed sensor cable from the speed connection. Use a meter to check for voltage. It should read 12V between pins B and C and 9V between pins A and C.

FLOW INPUT

Disconnect the flow sensor cable from the main harness flow connection. Use a meter to check for voltage. It should read 12V between pins B and C and 9V between pins A and C.

REMOTE RUN/HOLD INPUT

Disconnect the remote run/hold sensor from the main harness Remote Run/Hold connection. Use a meter to check for voltage. It should read 12V between pins B and C and 9V between pins A and C.



Three-Pin Connector Testing

Note: If a multi-meter is not available, find a small piece of wire to use as a jumper. Short across pins A and C several times quickly to send a signal to the console. If the cable is functional, the console should respond with a reading.

FLOWMETER Shaking the Flowmeter end to end should produce a “rattling” sound (shaft end play). Blowing in the meter from either end should spin the turbine freely. If the turbine spins freely but the meter will not register flow with a known working sensor, the turbine may be defective. **SERVO VALVE CONTROL SIGNAL** With the console turned ON, put the console in MANUAL mode, place the remote Run/Hold switch in the RUN position and turn at least one section switch to ON. Using a voltmeter or simple test light, check from a good frame ground to each of the servo wires on the main harness connector. You should get 0 volts on each wire. Holding the **Increase** button should cause the RED wire to pulse toward 12 volts (light will pulse). Holding the **Decrease** button should cause the BLACK wire to pulse toward 12 volts (light will pulse).

SERVO VALVE

The best way to test the servo valve is with a known working console. Select MANUAL mode, place the Run/Hold in the RUN position, and turn at least one section switch to ON. With the servo valve connected to the servo valve lead on the main harness, holding the **Increase** button should close the servo valve and holding the **Decrease** button should open the servo valve (if plumbing is configured for Bypass operation). The servo valve should operate smoothly in both directions, from fully open to fully closed. You may also test a servo valve with a 9V battery. Connecting the battery to each terminal on the servo valve should cause the servo valve to run in one direction. Reversing the battery connections should cause the servo valve to run the other direction. The servo valve should operate smoothly in both directions, from fully open to fully closed.

PLUMBING

System plumbing is a critical factor in obtaining optimal performance from your Micro-Trak system. The chart on the next page may help you determine what area of the plumbing is causing your problem. It is assumed that your plumbing functionally matches the system diagram and that the servo valve and flowmeter are installed correctly and functioning. In addition, make certain that you have selected and installed the correct spray tips for the application, speed and spray rate that you intend to maintain. Do not overlook leaky fittings and hoses, pinched hoses and plugged or worn nozzles.

Plumbing Troubleshooting Chart

SYMPTOM	POSSIBLE CAUSE	POSSIBLE SOLUTION
System loses pressure in MANUAL	Pump Air-lock	• Clean strainer • Install larger hoses
Insufficient pressure adjustment in MANUAL	Too much flow restriction in servo loop	• Install larger hoses and fittings • Remove sharp bends in plumbing
System pressure too low in MANUAL	• Pump starved or too small • Excessive tank agitation • Incorrectly positioned throttle, range adjust, or pressure relief valves	• Install larger hoses/replace pump. • Reduce tank agitation • Adjust valves
Pressure, Speed and Spray Rate don't correspond to charts	• Inaccurate pressure reading • Dirty or worn spray tips	• Use a different gauge and check each boom. • Clean or replace spray tips
Pressure excessive in AUTO	• Minimum flow rate is set too high • Incorrect Inline/Bypass setting	• Re-calibrate system • Change Inline/Bypass setting
Pressure fluctuates in AUTO	• Sagging or kinked hoses • Throttle or range valve restricting flow • Pump starved or too small • Control Speed calibration number too high - making the valve react excessively	• Support or replace hoses • Adjust throttle and range valves • Install larger hoses • Install larger pump • Clean strainer • Reduce Control Speed setting

Table 2

Plumbing Guidelines

This section details important factors for ideal system performance. The system diagrams (See pages 9-10) show optimal plumbing configurations for the AgXcel GX8 LRC ISOMod.

PRESSURE DROPS

All hose, valves and fittings (especially elbows) can cause undesirable pressure losses. Here are a few points:

1. Use hoses as large in diameter as practical.
2. Avoid excessive hose length.
3. Avoid sharp bends in hose whenever possible.
4. Use minimum number of fittings.
5. Use full port valves or the next larger size valve.
6. Support and fasten hose runs to avoid sagging and kinking.

HOSE DIAMETER

Hose diameter must be suitably large to maximize flow between system components - this includes connecting lines joining the flowmeter, servo valve, and agitation line. Undersized plumbing can prevent reaching target application rate and also contribute to system instability.

RANGE ADJUST VALVE

The range adjust valve is required when the pump is much larger than necessary. When the range valve is opened, some of the liquid will be bypassed around the pump to avoid "overloading" the rest of the system. The setting of the range adjust valve is determined by the throttle valve. Start with the range valve fully closed and perform the Pre-Field System Checkout on page 32. If the throttle valve needs to be more than two thirds closed, open the Range valve slightly and perform the Pre-Field System Checkout again.

THROTTLE VALVE

The throttle valve limits your high end to maximize servo performance. Start with throttle valve fully open and perform the Pre-Field System Checkout on page 32.

Appendices

Appendix A – Default Settings

	Applies to both Ch. 1 & 2	
Configuration	English	Metric
Speed Source	Remote	Remote
Speed Cal (inches/cm)	0.189	0.48
Alarm Minimum Speed (mph/km/h)	0.0	0.0
Area Units	Acres	Hectares
Mode	Normal	Normal
Quick Start Speed (mph/km/h)	Blank (0.0)	Blank (0.0)
Quick Start Time (seconds)	Blank (0)	Blank (0)
Test Speed (mph/km/h)	5.0	8.0
Implement Switch Polarity (Run =)	Close	Close
Implement Switch External Source	Local (None)	Local (None)
Automatically attach Task Controller	Disabled	Disabled
Enable Section Control	Enabled	Enabled
Hitch to Reference (In./mm) Forward/Backward	0.0	0
Hitch to Reference (In./mm) Right/Left	0.0	0
Hitch Type	Unknown	Unknown
Configuration Lock	Unlocked	Unlocked

	Channel 1		Channel 2	
Operation	English	Metric	English	Metric
Product Name	Product 1	Product 1	Product 2	Product 2
Enable channel	Enabled	Enabled	Enabled	Enabled
Material (H2O/NH3)	H2O	H2O	H2O	H2O
Material Units (oz, gallons/ ml, liters)	Gal	L	Gal	L
Target Rate (oz/acre / ml/ha, etc)	20	100	20	100
Rate Step (oz/acre / ml/ha, etc)	1	10	1	10
Activity	Unknown	Unknown	Unknown	Unknown
Control				
Minimum Flow Enable (Proportional)	Disabled	Disabled	Disabled	Disabled
Minimum flow (oz, gallon, etc.)	0	0	0	0
Minimum Pressure Enable	Disabled	Disabled	Disabled	Disabled
Minimum Pressure (PSI/Bar)	15	1.00	15	1.00
Control Speed (-12 to 3)	-1	-1	-1	-1
Rate Change Time (seconds)	0.000	0.000	0.000	0.000
Automatic Delay Enable	Disabled	Disabled	Disabled	Disabled
Automatic Delay Time (seconds)	1	1	1	1
Enable Manual Control	Enabled	Enabled	Enabled	Enabled
Enable Prescription Control	Enabled	Enabled	Enabled	Enabled
Enable Pressure Control	Disabled	Disabled	Disabled	Disabled
Enable Quick Start	Disabled	Disabled	Disabled	Disabled

Appendix A – Default Settings

Alarms				
Rate Alarm Threshold (%)	10	10	10	10
Low Pressure Alarm Enable	Disabled	Disabled	Disabled	Disabled
Low Pressure Alarm (psi/Bar)	0	0	0	0
High Pressure Alarm Enable`	Disabled	Disabled	Disabled	Disabled
High Pressure Alarm (psi/bar)	50	3.40	50	3.40
Tank Alarm Enable	Disabled	Disabled	Disabled	Disabled
Tank Alarm Level (Gallons/liters)	50	200	0	0
Tank Fill Level (Gallons/liters)	500	1900	30	1000
Outputs				
Output A Name	-	-	-	-
Output A Function	Master	Master	Master	Master
Output A Threshold (oz/m,ml/m,etc.)	0	0	0	0
Output A Flush Time (seconds)	5	5	5	5
Output A Flush Delay (seconds)	3	3	3	3
Output B Name	-	-	-	-
Output B Function	Master	Master	Master	Master
Output B Threshold (oz/m,ml/m,etc.)	0	0	0	0
Output B Flush Time (seconds)	5	5	5	5
Output B Flush Delay (seconds)	3	3	3	3
System				
Flow Calibration Units	MTS Gallons	MTS Gallons	MTS Gallons	MTS Gallons
Flow Calibration	145	145	145	145
Fixed Minimum Flow Enable	Disabled	Disabled	Disabled	Disabled
Fixed Minimum Flow (oz/ml/etc.)	0	0	0	0
Full Scale Pressure (PSI/Bar)	150	10.4	150	10.3
Pressure Offset (PSI/Bar)	0.0	0.00	0.0	0.00
Control Valve (DC/PWM)	PWM	PWM	PWM	PWM
Frequency (Hz)	200	200	200	200
Agitation (%)	0	0	0	0
Minimum Pulse Width (%)	8	8	8	8
Maximum Pulse Width (%)	100	100	100	100
Valve Polarity	In Line	In Line	In Line	In Line
Auto Shutoff	Disabled	Disabled	Disabled	Disabled
Implement				
Enable 3-Way Valves	Disabled	Disabled	Disabled	Disabled
Total Sections	6	6	1	1
Section 1 Width (inches/Meters)	120	3.048	720	18.288
Section 2 Width (inches/Meters)	120	3.048	N/A	N/A
Section 3 Width (inches/Meters)	120	3.048	N/A	N/A
Section 4 Width (inches/Meters)	120	3.048	N/A	N/A
Section 5 Width (inches/Meters)	120	3.048	N/A	N/A
Section 6 Width (inches/Meters)	120	3.048	N/A	N/A
Section 7 Width (inches/Meters)	120	3.048	N/A	N/A

Appendix A – Default Settings

Section 8 Width (inches/Meters)	120	3.048	N/A	N/A
Section 9 Width (inches/Meters)	120	3.048	N/A	N/A
Section 10 Width (inches/Meters)	120	3.048	N/A	N/A
Section 11 Width (inches/Meters)	120	3.048	N/A	N/A
Section 12 Width (inches/Meters)	120	3.048	N/A	N/A
Turn On Time (seconds)	0.200	0.200	0.200	0.200
Turn Off Time (seconds)	0.200	0.200	0.200	0.200
Ref to Center - Forward/Backward (in/mm)	0.0	0	0.0	0
Ref to Center - Right/Left (in/mm)	0.0	0	0.0	0

Appendix B - Remote Run/Hold Kit Installation

The Remote Run/Hold Sensor has a black body and joins to the branch harness cable labeled "Remote R/H". It is used as an implement switch and automatically activates the Run/Hold function as implement is raised and lowered. The Remote Run/Hold sensor only responds to the south pole side of the magnets - marked with a dashed line.

Installation

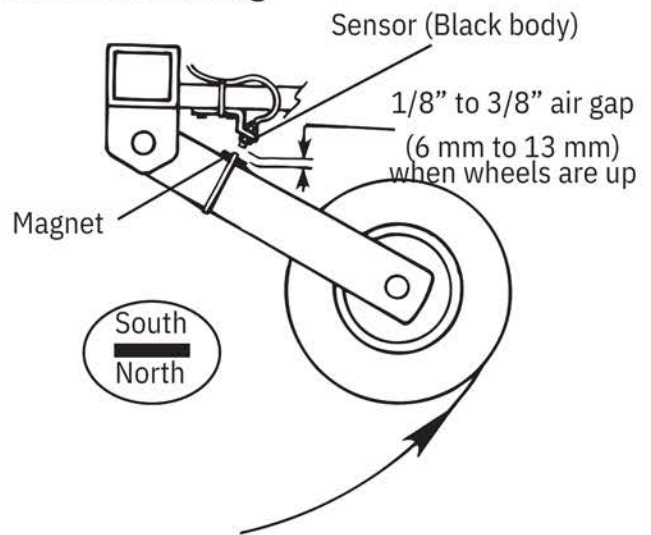
1. Choose magnet location on lever or some part of the equipment that moves when the implement is raised and lowered - be sure location will not interfere with any moving parts. See illustrations at right.
2. Clean area of all dirt and oil residue.
3. Fasten included magnet(s) by peeling off protective paper and pressing firmly in place.
4. Attach mounting bracket to a stationary part of the implement, centered over the magnet area. (It may be necessary to modify the bracket to fit.)
5. Mount sensor to bracket, leaving a 1/8" to 3/8" air gap between tip of sensor and magnet.
6. Route cabling to console avoiding areas of abrasion or excessive heat. Fasten wires using included ties.

NOTE: Additional extension cables which are available in 5 ft. (1.5 m), 10 ft. (3 m), 15 ft. (4.5 m), 20 ft. (6 m) and 25 ft. (7.6 m) lengths.

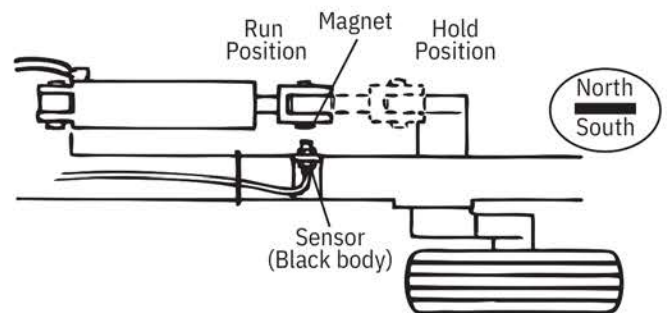
NOTE: Run/Hold input polarity is reversible.

See page 19 - 'Run=Switch' in Configuration/B.

Lift Wheel Mounting



Hydraulic Cylinder Mounting



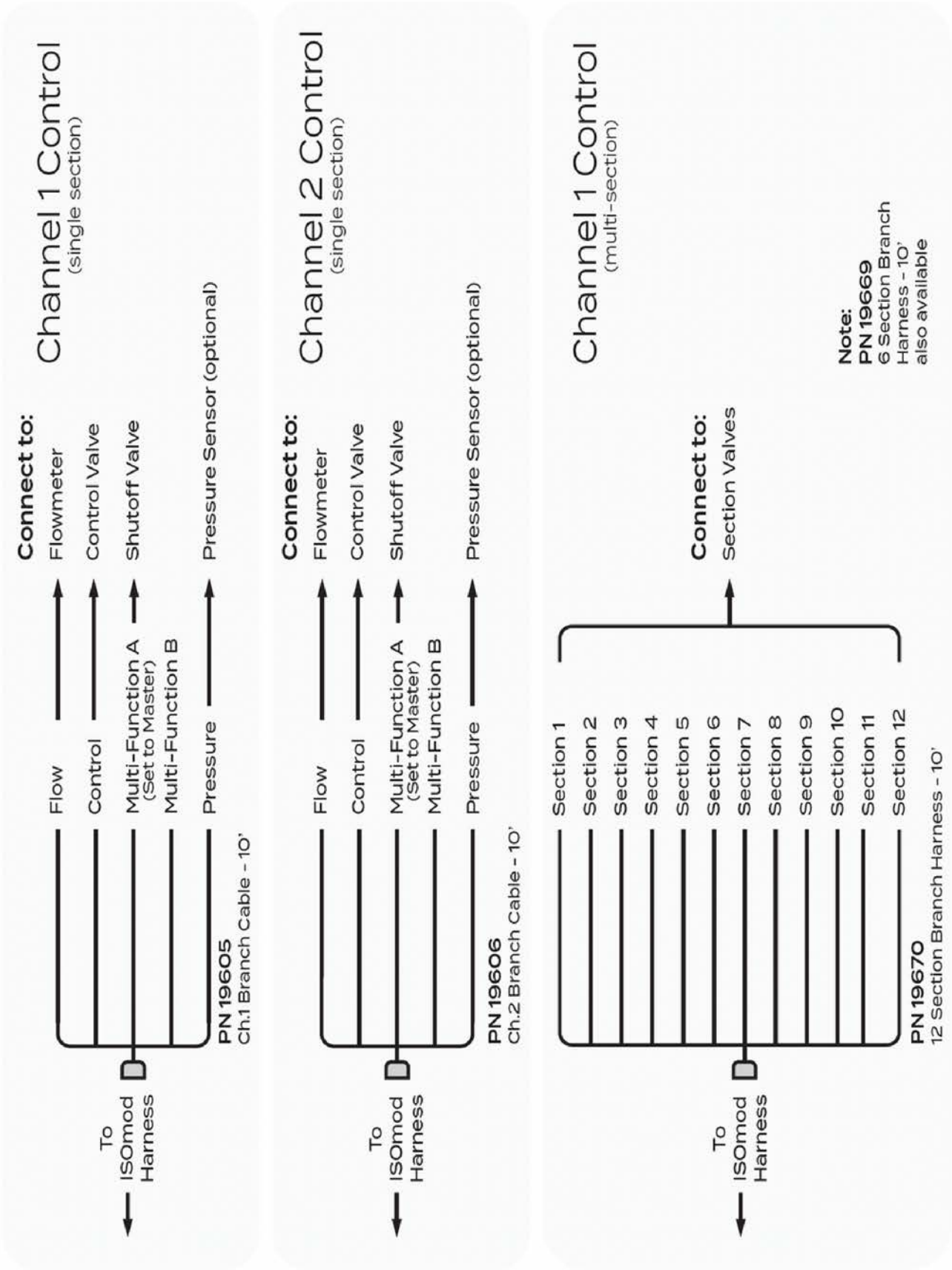
Remote Run sensor on hydraulic cylinder. Magnet and sensor are aligned when equipment is lowered and operating.

Remote Run/Hold Kit - P/N 01535

Includes:

- Run/Hold Sensor w/ 3-pin Metri Pack conn.
- 10' extension cable
- 2 magnets w/foam adhesive tape
- Mounting bracket
- (2) 1/4"-20 machine screws + nuts
- (2) 1/4" lock washers
- (2) 1/4" threaded hex screws

Appendix C - NH3 Control
System Diagram - NH3

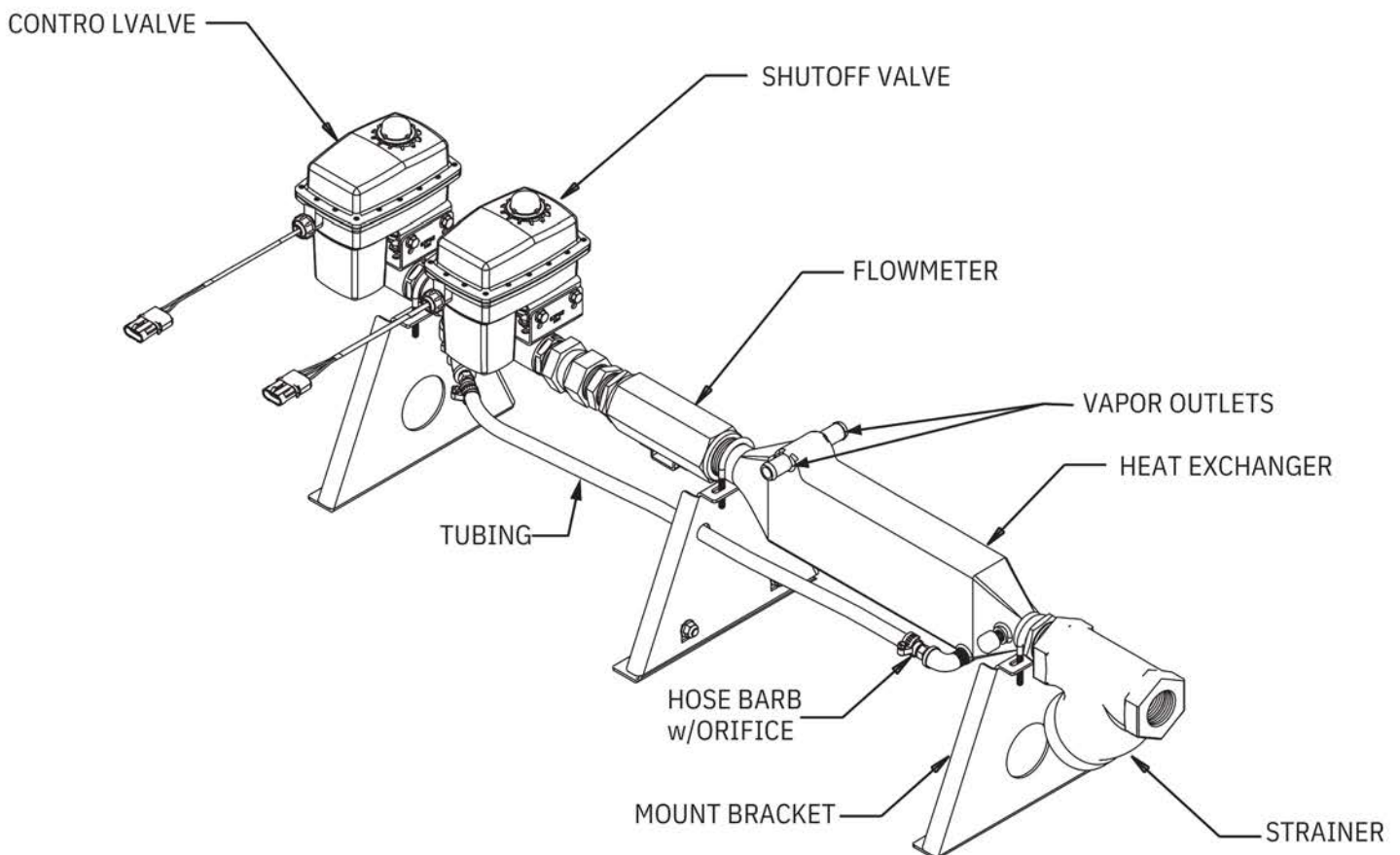


Appendix C - NH3 Control *Liquifier Installation*

LIQUIFIER KIT INSTALLATION

Remove any existing metering valves. If the old metering valve has a built-in manifold, it is recommended to install a separate new manifold for the Liquifier™ kit. Another option, although not recommended, is to use the existing manifold, making certain the old metering valve is in the maximum open position to allow for minimal restriction of flow through the plumbing. There should not be any positive shut-off valves installed in the plumbing between the Liquifier kit shut-off valve and the knives.

Install the plumbing panel on the tool bar frame using the carriage bolts and flange lock nuts through the top and bottom brackets of the system. Trim any excess length off the bolts if required. Attach the hose from the breakaway coupler to the strainer inlet. Check for proper hose length for operation of the disconnect mechanism of the breakaway coupler. Connect the manifold hose to the servo valve outlet. Check for proper hose length to avoid kinking at the hinge points.



INSTALLATION NOTE: It is recommended to use an NH3 compatible thread sealing compound on all pipe thread fittings.

Appendix C - NH3 Control

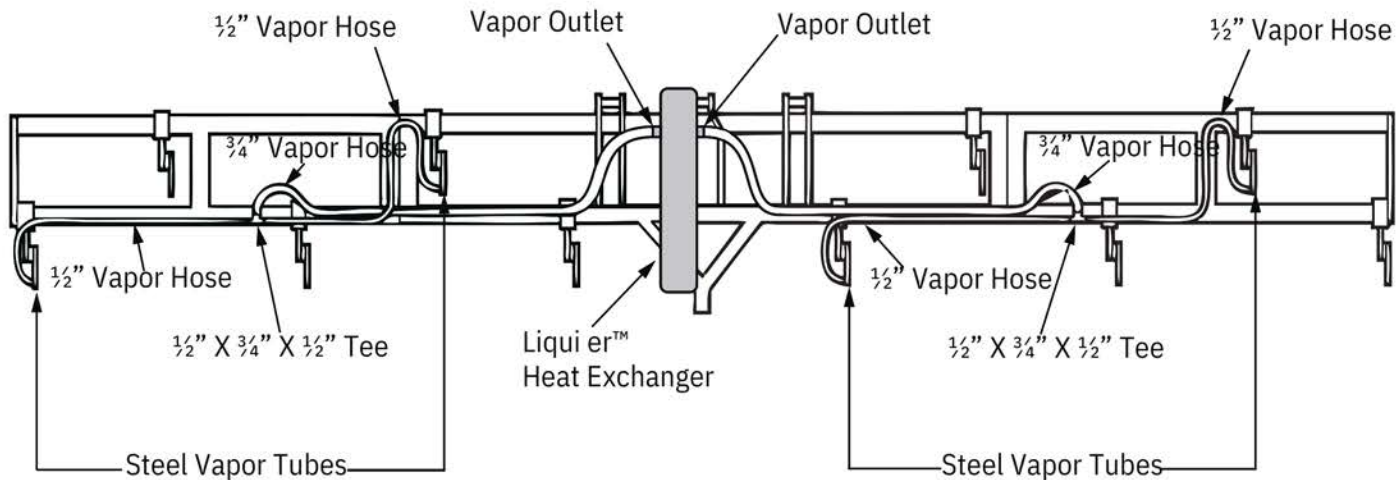
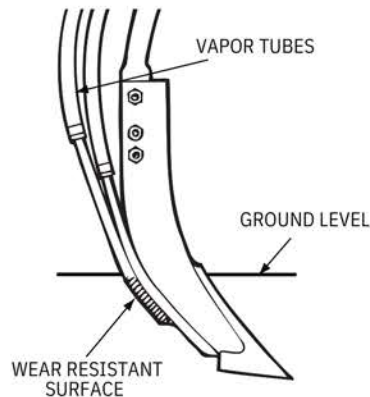
Liquifier™ Series - Vapor Line Installation

Locate the 1/2" EVA vapor hose supplied with the kit. Starting on one half of the tool bar, connect the 1/2" hose to the outside steel vapor tube. Route the hose up the shank and along the tool bar frame to the inside steel vapor tube. Allow enough extra hose to avoid kinking at hinge points. Cut the hose to length and attach to the inside steel vapor tube. Install a 1/2" x 3/4" x 1/2" tee fitting approximately halfway along this hose between the outside and inside steel vapor tubes. See Illustration below. Repeat the same procedure for the steel vapor tubes on the other half of the tool bar. Secure all hoses with properly sized hose clamps. Secure the hoses to the tool bar frame with cable ties.

Locate the 3/4" EVA hose supplied with the kit. Connect to one of the 1/2" x 3/4" x 1/2" tee fittings and route along the tool bar frame to other 1/2" x 3/4" x 1/2" tee fitting. Cut to length and install on the tee fitting. Allow enough extra hose to avoid kinking at hinge points. Now install a 3/4" x 3/4" x 3/4" tee fitting approximately halfway along this hose (center of the tool bar) between the other two tee fittings. Using an appropriate length 3/4" hose, connect this tee fitting to the vapor tube connection on the Liquifier™ plumbing panel. Secure all hoses with properly sized hose clamps. Secure the hoses to the tool bar frame with cable ties.

FOR ALL NH3 KITS

Weld the steel vapor tubes to the back of your liquid tubes. All electronic equipment, including the console and radar speed sensor, **MUST BE DISCONNECTED BEFORE WELDING ON EQUIPMENT.** The four steel vapor tubes should be evenly spaced across the applicator (two per side) and installed so that only their wear resistant surface contacts the soil. Mount the tubes just high enough to avoid plugging.



Appendix C - NH3 Control

Setup & Calibration for NH3 Application

Overview

The steps described below will optimize the Dual ISOmod for NH3 application. The Dual ISOmod system processes NH3 application parameters and data for ease of operation and accurate record keeping.

NH3 Material Calculation Specifics:

- Volume is lbs. (kg) of NH3 (same as scale ticket)
- Volume/minute is lbs. (kg) of NH3
- Tank values are lbs. (kg) of NH3
- Target Rate is lbs. (kg) N per acre (hectare) - providing application rate of nitrogen (N)

STEPS

TOTALS SCREEN (SETUP ON CHANNEL USED FOR NH3) 1

1. Reset Counter.
2. Setup Tank Current and Tank Capacity quantities.

CONFIGURATION B SCREEN 2

3. Enter Hitch to Reference distance (see page 19 for detailed explanation).
4. Enter Hitch type from Hitch Type dropdown menu.

CHANNEL SETUP - OPERATION TAB 3

5. Touch screen at top - rename channel to "NH3".
6. Select Activity - Fertilization.
7. Enter intended Target Rate.
8. Edit Rate Step (if needed).
9. Choose "NH3" from Material dropdown menu.

CHANNEL SETUP - IMPLEMENT TAB 4

10. Enter Total Sections. See Step 13 if using Multi-Section control.
11. Enter Section(s) Width.
12. Enter Reference to Center Distance (see page 24 for detailed explanation).

CHANNEL SETUP - CONTROL TAB 5

13. Enable Minimum Flow and set to 10 lbs./min. (minimum for Micro-Trak flowmeter).
If using Multi-Section control, do not set Minimum Flow. Instead, navigate to Channel Setup/System and enable Fixed Minimum Flow and enter 10 lbs./min.
 14. (Optional) Adjust Control Speed Setting. This changes valve response time to fine-tune the system. Increase value if system responds slowly to rate changes due to slow valves.
- NOTE:** Exercise caution when increasing the valve response speed - the system may become unstable with higher control speed numbers entered.

CHANNEL SETUP - SYSTEM TAB 6

15. Choose MTS NH3 (pounds N) in Flowmeter Units.
16. Enter calibration number found on the Micro-Trak flowmeter tag.

Appendix C - NH3 Control

Fine Tuning Flow Calibration Value - NH3 Systems

This procedure is used to verify and fine-tune flowmeter calibration. Every flowmeter is calibrated with water at the factory and stamped with a calibration value. Enter that value as a starting point and use this procedure to fine-tune that value for your specific installation and NH3 application.

PROCEDURE

1. Start with a full nurse tank. Make certain that you have an accurate scaled weight of the full tank. Plan to apply a minimum of 1,000 pounds of NH3 for this procedure. The larger the volume of NH3 used, the more accurate the calibration will be.
2. Place system in HOLD via the RUN/HOLD softkey on Home screen. Navigate to Totals screen. Select a counter (1-3) using the tabs. Press and hold the RESET button to clear data.
3. Proceed to the field and perform actual application until at least 1,000 pounds of NH3 has been applied. (One nurse tank is preferred.) To apply, switch section(s) on and place system in RUN via the RUN/HOLD switch.
4. Weigh the partially used tank, then calculate the difference between the starting and ending weight.
5. Compare the system accumulated Totals value with the known amount of NH3 run - calculate percentage difference. If the two numbers are different by 3% or less, no fine tuning is required. If the two numbers are different by more than 3%, continue with the next step.
6. If the lbs. of NH3 shown in the Total counter is greater than the amount measured by tank starting and ending weight, increase the Flowmeter Units number by the percentage difference. Inversely, if the lbs. of NH3 shown in the Total counter is less than the amount measured by tank starting and ending weight, decrease the Flowmeter Units number by the percentage difference.

Example calculation:

Tank originally filled with 7500 lbs. of NH3

Apply NH3 until Totals counter reads 1500 lbs.

Weigh partially used tank - now weighs 5925 lbs.

Calculate weight difference

$$\triangleleft 7500 \text{ lbs.} - 5925 \text{ lbs.} = 1575 \text{ lbs. difference}$$

Calculate % difference

$$\triangleleft (1575 - 1500)/1500 \text{ then } \times 100 = 5\% \text{ difference}$$

Flowmeter Units from Channel Setup/System = **34.9**

Weight shown in Total counter (1500) is less than measured weight (1575)

Decrease the Flowmeter Units 34.9 by 5%

$$\triangleleft 5\% = 5/100 = .05$$

$$\triangleleft .05 \times 34.9 = 1.74$$

$$\triangleleft 34.9 - 1.74 = 33.16$$

$$\triangleleft \text{round to } \mathbf{33.2}$$

33.2 is the new Flowmeter Units value

7. Enter the new Flowmeter Units value in Channel Setup/System. Existing Totals will recalculate to match actual applied NH3.

Appendix C - NH3 Control

Field Operation - Troubleshooting for NH3

Always follow accepted safety precautions. Make sure that equipment is in good operating order. Before connecting the nurse tank to the applicator, check the electric shut-off valve of the AgXcel GX8 LRC ISOMod system for proper operation.

After changing nurse tanks or after other periods of long shut-down, operate the system in MANUAL until the application rate stabilizes. This allows the heat exchanger to reach operating temperature before selecting AUTO. Erratic operation may be experienced if AUTO is selected before operating temperature is reached.

The Liquifier™ system uses NH3 vapor to cool the heat exchanger, changing the mix of gas and liquid entering the system into 100% liquid before it enters the flowmeter. A small percentage of liquid NH3 is tapped off between the shutoff valve and control valve and enters the vapor side of the heat exchanger. As it enters the heat exchanger, it passes through a hose barb equipped with a 3/32" orifice. This regulates the amount of NH3 that passes through the exchanger as a coolant. As it passes through the orifice, the pressure release converts the liquid NH3 to vapor. This change causes the vapor to drop to a very low temperature which allows it to be used as a refrigerant, turning the incoming NH3 to 100% liquid.

Erratic application rate

1. Apply NH3 at your intended rate. When your rate is close to your target, place the controller in MANUAL - stopping movement of the control valve. If the rate stabilizes, the erratic operation is most likely induced by the control system.

Possible Solutions:

A. Set the CONTROL SPEED in Channel Setup/Control to a lower setting. Negative values slow down the response of the valve, positive numbers make the response more aggressive. Typical control speed values for NH3 application are -2 to -4, but vary by installation.

B. Verify adequate manifold pressure. Manifold pressure is very important for smooth control and even distribution of NH3. Use barbed fittings with properly sized orifices or an adjustable manifold to maintain adequate pressure. If manifold back pressure is too low, the only resistance to the flow of NH3 is the control valve. At lower rates, this will result in the control valve operating almost fully closed. This results in erratic control since the flow through the valve can vary greatly with minimal movement. Adequate back pressure allows the valve to operate in a more open position which results in stable application rates. Typical manifold pressure ranges from 15 to 60 PSI (1 to 4 bar) depending on application rates and ambient temperature.

2. If the rate is still erratic while in MANUAL, vapor may be entering the flowmeter. Any obstruction (clogged filter, partially closed tank valve, plugged tank dip tube) can cause a pressure drop which will in turn generate large amounts of vapor.

Possible Solutions:

A. If the rate in MANUAL is varying by a small amount (10 - 20 lbs per acre) this may indicate worn bearings in the flowmeter.

B. Verify the vapor line and vapor control orifice are clean and free of obstruction.

C. Verify the strainer is clean.

Poor System Performance

In NH3 control systems, location of the frost build-up is an indication of system performance. The NH3 kit will normally have frost on the output side of the servo valve and on the bottom portion of the heat exchanger. Frost before the servo valve or on the flowmeter indicates vapor in the system as a result of excessive pressure drop (caused by obstructions) in the delivery system, restricted vapor lines or clogged vapor control orifice.

The strainer is a common source of excessive pressure drop and should be cleaned regularly.

AFTER COMPLETELY DRAINING THE SYSTEM, remove the large plug and carefully clean the strainer screen.

Also, periodically check the vapor tubes for obstructions.

Appendix C - NH3 Control

Flowmeter Assembly (FM-750 N)

IMPORTANT: Opening the flowmeter will void the Flow Calibration value assigned to your unit. However, you may need to take the flowmeter apart for periodic cleaning or to remove an obstruction. See Illustration below for flowmeter reassembly instructions.

TO OPEN THE FLOWMETER

Disconnect the hose from servo valve to manifold. Loosen the union hex closest to the heat exchanger. Remove the two "U" bolts that hold the servo/flowmeter assembly to the brackets. Unscrew the union from the heat exchanger and remove the servo/flowmeter assembly.

Use running water to rinse the assembly of any accumulated dirt. Remove the three flowmeter bolts, carefully open the flowmeter and remove the turbine. Thoroughly clean turbine and housings of any foreign material (dirt, pieces of teflon tape, rust on magnets, etc.).

Set and spin the turbine in each flowmeter housing half. It should spin freely. If not, remove the turbine, wipe the shaft and try again.

TO ASSEMBLE THE FLOWMETER

Place the servo, flowmeter end up, in a vice or other suitable fixture. Set turbine in non-sensor housing. Properly position gasket on housing. (**Gasket may be reused a few times but will eventually need to be replaced.**) Pipe thread compound is not absolutely necessary but will insure a good seal. Be careful not to get compound inside flowmeter or turbine will stall. Carefully put other flowmeter housing (sensor half) in place. (**Position the housing so that the two square lugs are lined up with each other.**) Drop all three bolts into holes. Hold lock washers in place and finger tighten all three nuts. Nuts should be torqued to 120 in./lb. (13.56 nw/m). Attach tag by running wire between a bolt and the housings, and twisting.

After assembly, shaking flowmeter end-to-end should produce a "rattling" sound (shaft end play). Blowing into the meter from either end should cause the turbine to spin freely. If the turbine only spins from one direction, install the flowmeter so that the liquid flows in that direction. **NOTE:**

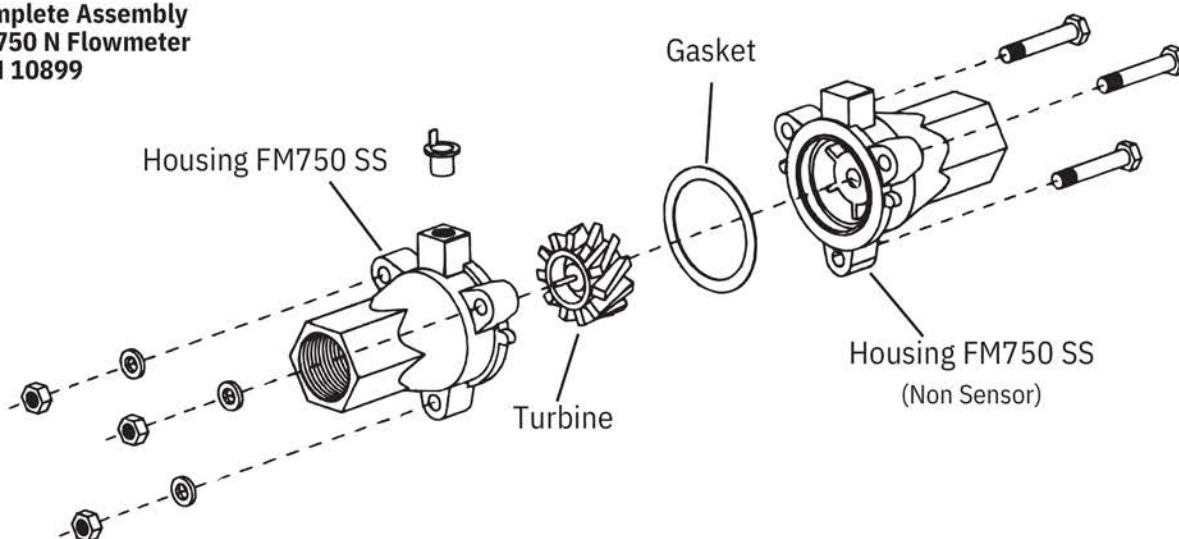
Start with original calibration number and follow fine tuning for verifying flowmeter accuracy.

Warning

TO PREVENT SERIOUS INJURY, DO THE FOLLOWING:

1. **ALWAYS WEAR** gloves, goggles, and other necessary equipment when handling NH3 apparatus.
2. **DO NOT** cross thread. Use anti-seize lead base thread compound.
3. **THOROUGHLY BLEED** hoses before disconnecting NH3 apparatus.
4. **COMPLETELY EVACUATE** NH3 apparatus before servicing.

Complete Assembly
FM750 N Flowmeter
P/N 10899



Appendix C - NH3 Control Flowmeter Assembly (FM-1500 N)

IMPORTANT: Opening the flowmeter will void the Flow Calibration value assigned to your unit. However, you may need to take the flowmeter apart for periodic cleaning or to remove an obstruction. See Illustration below for flowmeter reassembly instructions.

TO REMOVE THE FLOWMETER

Loosen two 1/2" bolts securing unit (shutoff valve end) to tool bar. Loosen union between flowmeter and shutoff valve. Slide shutoff valve away from flowmeter and unscrew flowmeter from heat exchanger.

TO DISASSEMBLE THE FLOWMETER

Remove retainer clip from one end and slide out internals. See Illustration below. Be careful not to bend turbine shaft.

Clean and inspect parts.

Assemble in reverse order.

After assembly, shaking flowmeter end-to-end should produce a "rattling" sound (shaft end play). Blowing into the meter from either end should cause the turbine to spin freely. If the turbine only spins from one direction, install the flowmeter so that liquid flows that direction.

If turbine does not spin freely, flowmeter may require repair. Turbines and bearing replacement kits are available.

NOTE: Start with original calibration number and follow procedure in manual for verifying flowmeter accuracy.

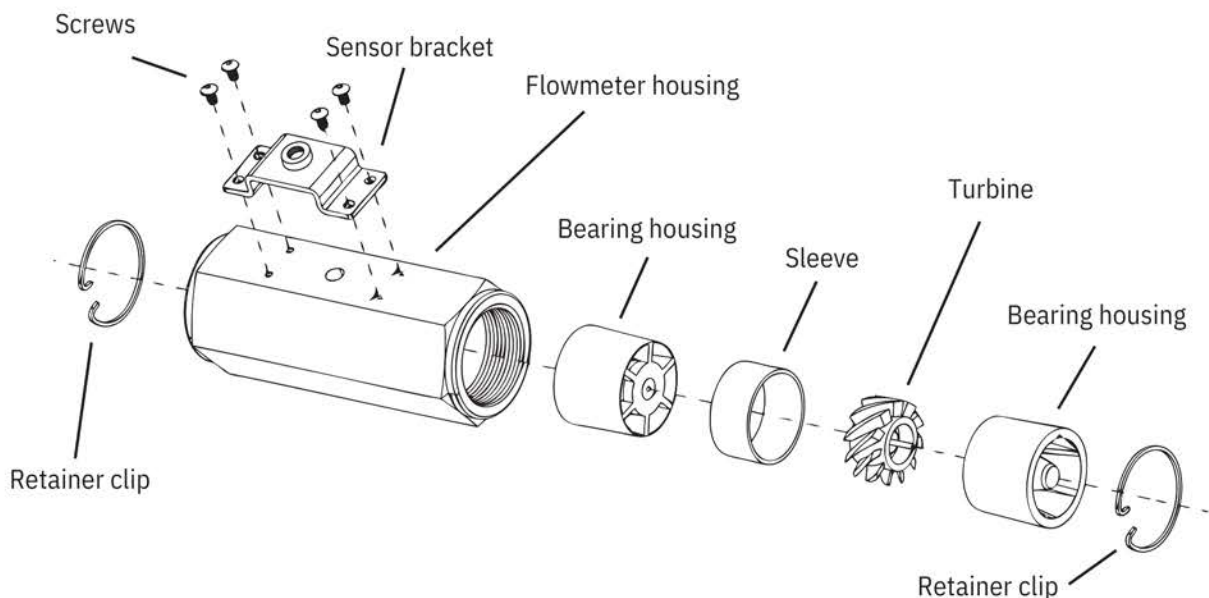
Warning

TO PREVENT SERIOUS INJURY, DO THE FOLLOWING:

1. **ALWAYS WEAR** gloves, goggles, and other necessary equipment when handling NH3 apparatus.
2. **DO NOT** cross thread. Use anti-seize lead base thread compound.
3. **THOROUGHLY BLEED** hoses before disconnecting NH3 apparatus.
4. **COMPLETELY EVACUATE** NH3 apparatus before servicing.

Complete Assembly

FM1500 N Flowmeter
P/N 14348



Appendix D - Replacement Parts List

PART NUMBER DESCRIPTION

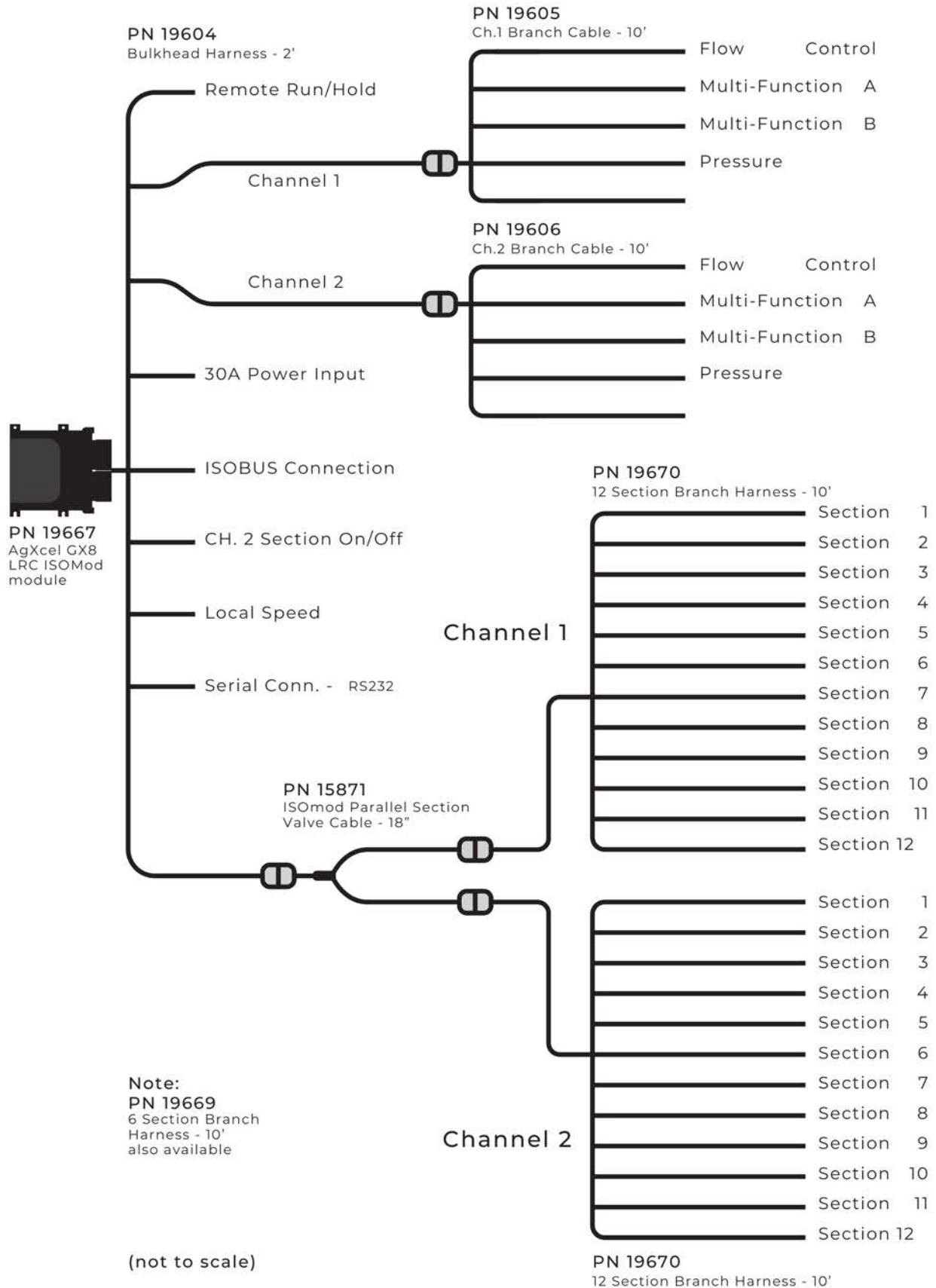
01410	Astro II GPS Speed Sensor
01425	Astro 5 GPS Speed Sensor
01535	Remote run/hold sensor kit
01554	Gear tooth sensor kit (proximity sensor)
01953	Power Cable kit 30'
13096	Hall-effect Speed/Flow Sensor Cable 5'
13226	5' remote run/hold sensor cable
16013	Section Branch Harness, AgXcel GX8 LRC ISOMod, 6-Section DT06-4S, 10'
16014	Section Branch Harness, AgXcel GX8 LRC ISOMod, 12-Section DT06-4S, 10'
18529	Implement Whisker Switch kit w/o mount
18541	Implement Whisker Switch kit w/magnetic mount
18754	Plus Series Single Pressure Sensor Cable 15'
18755	Plus Series Dual Pressure Sensor Cable 15'
18757	Pressure Sensor - 150 psi max.
18758	Pressure Sensor - 300 psi max.
18764	Plus Series Single Pressure Sensor Harness Kit
18765	Plus Series Dual Pressure Sensor Harness Kit
18967	Deutsch DT Terminator Cable w/TBC Plug
18968	Deutsch DTM Terminator Cable w/TBC Plug
18905	TBC Terminator Plug (Powell)
19603	Dual™ ISOMod™ Reference Manual
19604	Dual™ ISOMod™ Bulkhead Harness 2'
19605	Dual™ ISOMod™ Channel 1 Harness 10'
19606	Dual™ ISOMod™ Channel 2 Harness 10'
19667	Dual™ ISOMod™ module
19669	Section Branch Harness, AgXcel GX8 LRC ISOMod, 6-Section WPT, 10'
19670	Section Branch Harness, AgXcel GX8 LRC ISOMod, 12-Section WPT, 10'

Parts and design specifications subject to change without notice.

Optional 2-Pin Metri Pack 480, 3-Pin & 10-Pin Metri Pack, 3-pin Weather Pack, and 16-pin GT extension cables:

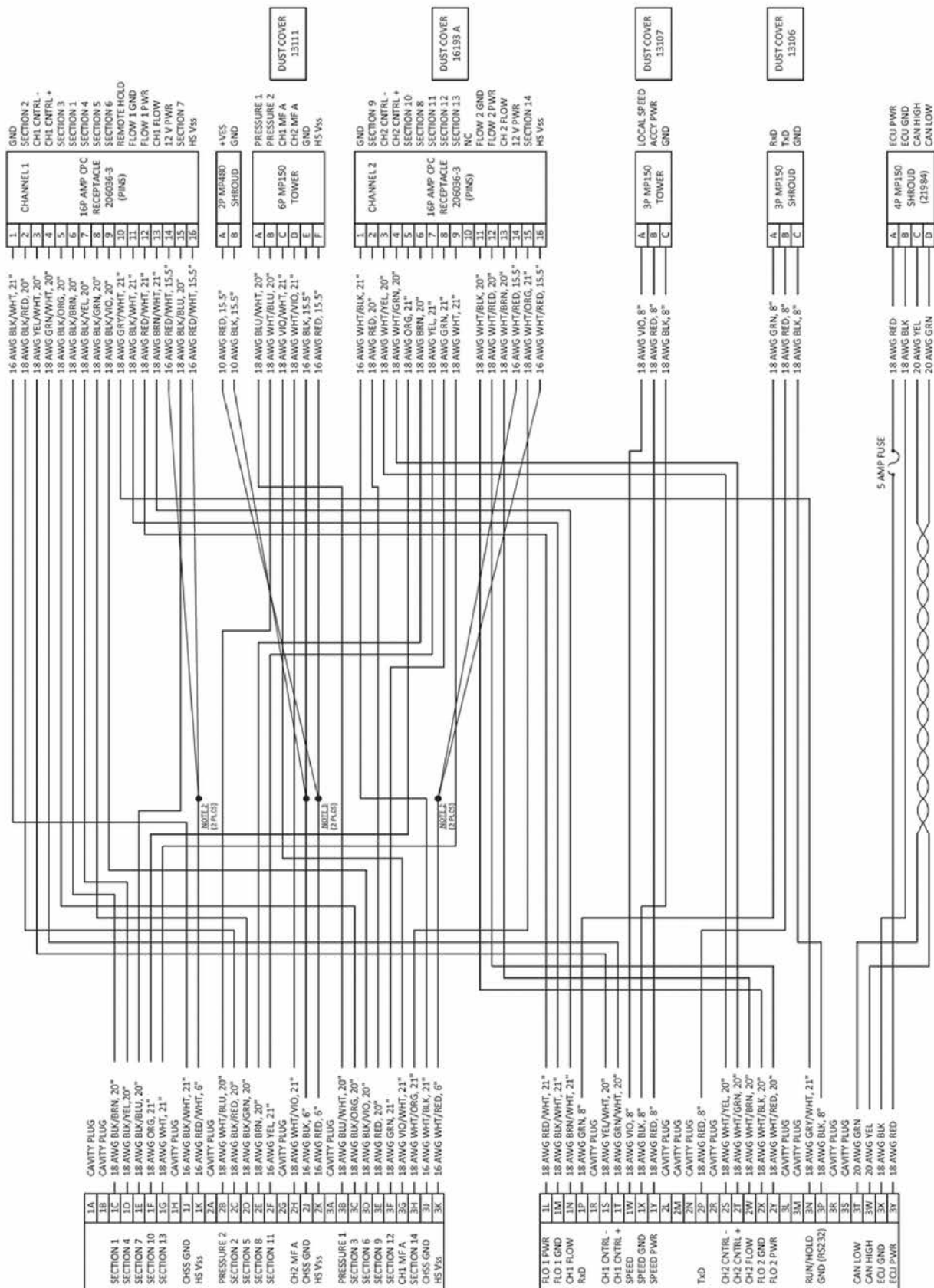
M/P 480 2-Pin		M/P 3-Pin		M/P 10-Pin		W/P 3-Pin		GT 16-pin	
Part No.	Length	Part No.	Length	Part No.	Length	Part No.	Length	Part No.	Length
18827	5'	13205	5'	13220	5'	10450	5'	19313	5'
18828	10'	13206	10'	13221	10'	10449	10'	19314	10'
18436	15'	13207	15'	13222	15'	10876	15'	19315	15'
18421	20'	13208	20'	13223	20'	10829	20'	19316	20'
18829	25'	13209	25'	13224	25'	11462	25'	19317	30'
		13419	50'	17095	30'			19318	40'
				17096	40'			19319	50'
				17296	45'				
				14142	50'				

Appendix E - Parallel Mode Wiring



Appendix F - Raven Adapter Cable Wiring

P/N 16153



AgXcel Limited Warranty Statement

AgXcel (herein "Seller") warrants to the original purchaser (herein "Buyer") that, if any product or part of the product (herein "Parts") proves to be defective in material or workmanship, upon inspection and examination by Seller, within three (3) years from the original date-of-purchase, and is returned to Seller with dated proof-of-purchase, transportation prepaid, within sixty (60) days after such defect is discovered, Seller will, at their option and sole discretion, either repair or replace said part, except that the warranty for expendable Parts, including but not limited to, light bulbs, batteries, hose and tubing, nuts, bolts, screws and other fasteners shall be thirty (30) days from the original date-of-purchase; and except that the warranty for Parts manufactured by someone other than the Seller, including but not limited to, shut-off valves, control (servo) valves, flowmeters, pressure sensors and regulators, pumps, motors, compressors, tanks and tank accessories, DGPS receivers and related repeater and base stations shall be one (1) year from the original date-of-purchase; and except that the warranty for Parts manufactured by someone other than the Seller, including but not limited to, memory cards and drives, mapping software, terminals, PC's, laptops, tablets and other computer devices shall be thirty (30) days from the original date-of-purchase. Any damage or failure to said part resulting from abuse, misuse, neglect, accidental or improper installation or maintenance, unauthorized modification, use with other parts and/or products, or attributable to acts of God, as determined solely by the Seller, will invalidate the warranty. Said part will not be considered defective if it substantially fulfills the performance specification. Buyer shall be responsible for all maintenance services, if any, all in strict accordance with the procedures outlined in the manual. The warranty does not include labor, installation, replacement parts or repairs, delivery of replacement parts or repairs or time and travel. Said warranty is non-transferable. THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES OF MERCHANTABILITY, FITNESS FOR PURPOSE AND OF ANY OTHER TYPE, WHETHER EXPRESS OR IMPLIED. THE SELLER'S LIABILITY, WHETHER IN CONTRACT, IN TORT, UNDER ANY WARRANTY, IN NEGLIGENCE OR OTHERWISE, SHALL NOT EXCEED THE RETURN OF THE AMOUNT OF THE PURCHASE PRICE PAID BY THE BUYER, AND UNDER NO CIRCUMSTANCES SHALL THE SELLER BE LIABLE FOR SPECIAL, INDIRECT, CONSEQUENTIAL, INCIDENTAL OR PUNITIVE DAMAGES. SELLER NEITHER ASSUMES NOR AUTHORIZES ANYONE TO ASSUME FOR IT ANY OTHER OBLIGATION OR LIABILITY IN CONNECTION WITH SAID PART. NO ACTION, REGARDLESS OF FORM, ARISING OUT OF THE TRANSACTIONS UNDER THIS AGREEMENT MAY BE BROUGHT MORE THAN ONE (1) YEAR AFTER THE CAUSE OF ACTION HAS OCCURRED. Buyer accepts these warranty terms and limitations unless the part is returned to Seller, via proper distribution channels and approved return authorization, with dated proof-of-purchase, transportation prepaid, within sixty (60) days from the date-of-purchase for refund of the purchase price. Source Doc: MTS Warranty Statement 080120

MAIL and UPS:

AgXcel

**ATTN: Service Department
2106 F Ave.**

Kearney, NE 68847

877-218-1981

At AgXcel, we believe a product that delivers quality and performance at a reasonable cost is what is needed to help today's operator and the operator of the future compete in the world market. It is our goal to provide operators with a line of electronic equipment that will help build and maintain an efficient and profitable operation that can be passed on to future generations. We thank you for your purchase and hope that we can be of service to you in the future.



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